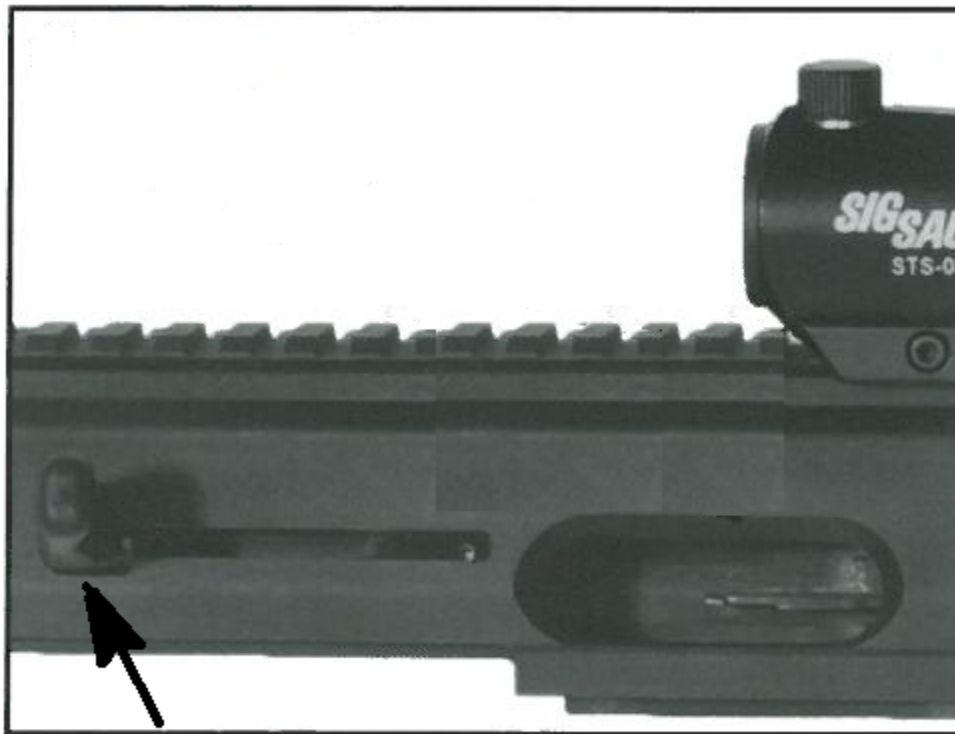




## 522 Charging Handle Installation

The charging handle for your new Sig Sauer 552 rifle is located inside the pistol grip.

1. Remove the charging handle from pistol grip by depressing the latch at the rear of the grip and swing open the floorplate.
2. Push the takedown pin (rear pin) from left to right and swing open the receivers.
3. Slide the bolt rearward until the slot for the charging handle is visible in the slot in the upper receiver. **You need not remove the bolt from the receiver.**
4. Carefully slide the charging handle into the slot in the bolt making sure it goes in all the way .
5. Push the bolt completely forward until it stops.
6. Press the buffer forward until it allows you to close the receivers. It will be under slight spring tension.
7. Push the takedown pin completely to the left.
8. Test for proper installation by cycling the bolt several times. Your bolt should move without binding.



**Insert charging handle through rear portion of slot in right side of receiver.**



## 556 Charging Handle Installation

The charging handle for your new Sig Sauer 556 rifle is located inside the pistol grip.

1. Remove the charging handle from pistol grip by depressing the latch at the rear of the grip and swing open the floorplate.
2. Push the takedown pin (rear pin) from left to right and swing open the receivers.
3. Push the bolt carrier assembly completely forward. **You need not remove the bolt carrier from the receiver.**
4. Close the receivers and push the takedown pin completely to the left.
5. Depress the charging handle latch and insert the charging handle with the notch for the latch facing upward or the word "UP" facing upward. The latch should engage the notch in the charging handle.
6. Pull on the charging handle to ensure it is captured by the charging handle latch and does not pull free of the bolt carrier.
7. Test the function of the bolt carrier by retracting the charging handle and cycling the bolt several times

