



ROME03MAX™ ROME03XL™

1x30mm COMPETITION REFLEX SIGHT

1X35mm MINIATURE REFLEX SIGHT

OWNERS MANUAL

SIG SAUER

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INTRODUCTION

The ROMEO3MAX™ and ROMEO3XL™ Reflex Sights are the ideal sighting solution for MSR/AR rifles, shotguns, carbines, sub-machine guns or full size handguns. These sights offer large apertures (30mm on the MAX and 35mm on the XL) and come standard with a low-profile M1913 Picatinny mount. Both models feature a high transmittance red notch reflector for excellent brightness, light transmittance and zero distortion. Available with either a 3 MOA or 6 MOA red dot with multiple brightness settings, the ROMEO3MAX and ROMEO3XL ensure rapid target engagement under a full range of lighting conditions. MOTAC (Motion Activated Illumination System) powers up the red dot when it senses motion and powers it down when it does not, providing enhanced battery life. The readily available CR2032 battery is side-loading, allowing for quick battery replacement without having to remove the sight from the firearm. The extremely strong and lightweight aircraft grade aluminum housing ensures a lifetime of reliable service.

The ROMEO3MAX and ROMEO3XL Reflex Sights are covered by the SIG SAUER Electro-Optics Infinite Guarantee and the SIG SAUER Electronic Component Limited 5-Year Warranty.

CONTENTS:

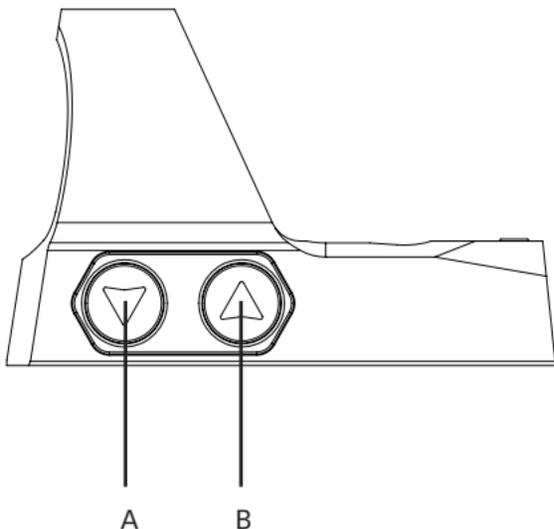
- ROMEO3MAX or ROMEO3XL Miniature Reflex Sight
- CR2032 Battery (1)
- Sight Cover
- Low-Profile M1913 Picatinny Mount
- 2.5mm Hex Wrench (Mounting)
- 1.5mm Hex Wrench (Windage/Elevation Adjustment and Battery Tray)
- M4 Mounting Screws (2)
- Operator's Manual

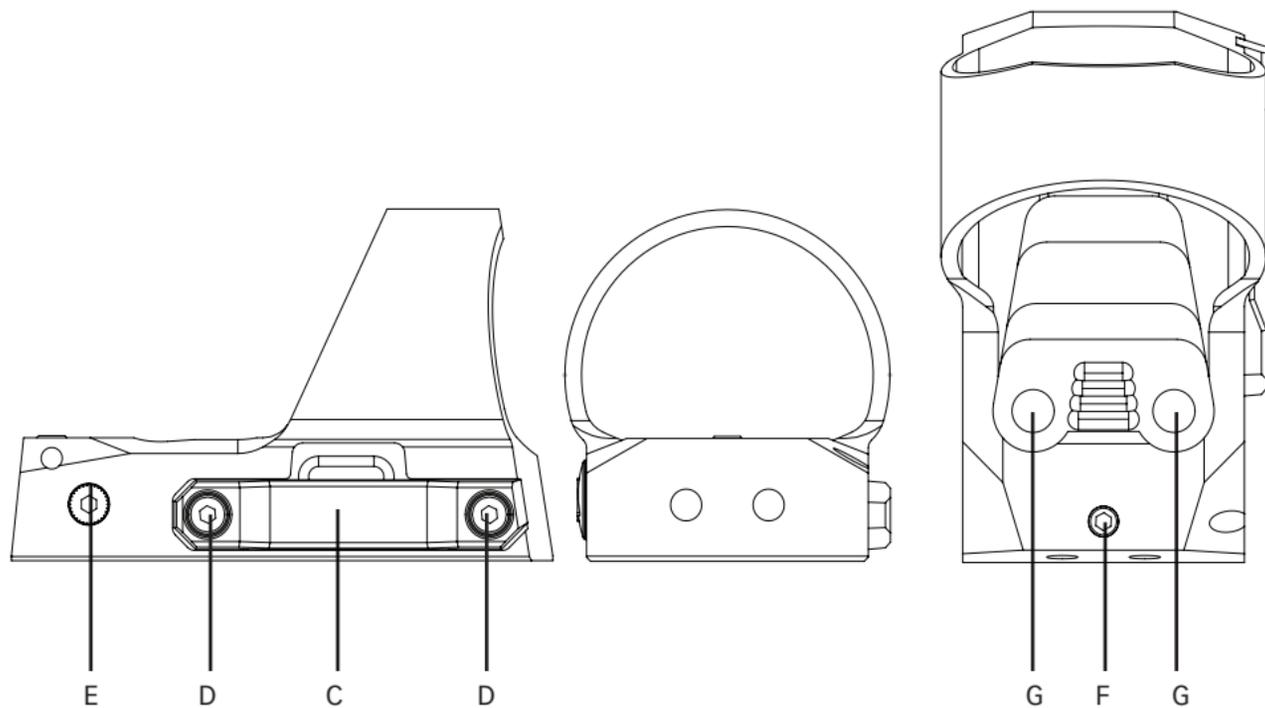
KEY FEATURES:

- High transmittance red notch reflector for excellent brightness, light transmittance, and zero distortion
- Available in 3 or 6 MOA dot models with multiple brightness settings for rapid target engagement under a full range of lighting conditions
- MOTAC™ (Motion Activated Illumination System) powers up when it senses motion and powers down when it does not
- Aircraft grade CNC Aluminum housing ensures a lifetime of reliable service
- Dependable waterproof (IPX-7 rated for complete water immersion up to 1 meter) and fogproof performance
- SIG SAUER® Electro-Optics Infinite Guarantee™ and SIG SAUER Electronic Component Limited 5-Year Warranty

ROME03MAX PRODUCT IDENTIFICATION:

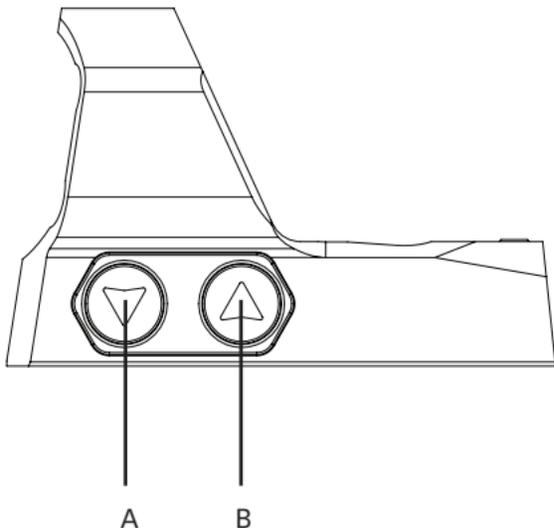
- A- ▼ (DOWN) Brightness Adjustment Button
- B- ▲ (UP) Brightness Adjustment Button
- C- Battery Tray
- D- Battery Tray Screws
- E- Windage Adjustment
- F- Elevation Adjustment
- G- Mount Screw Holes

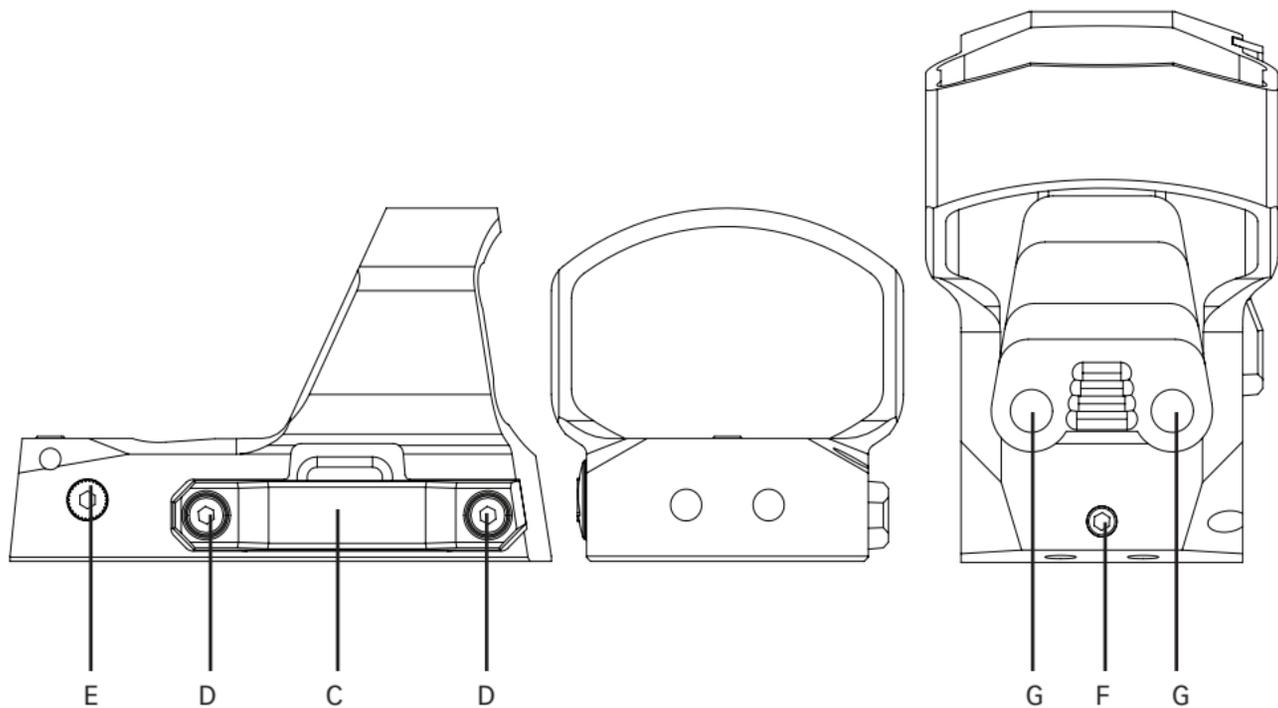




ROME03XL PRODUCT IDENTIFICATION:

- A- ▼ (DOWN) Brightness Adjustment Button
- B- ▲ (UP) Brightness Adjustment Button
- C- Battery Tray
- D- Battery Tray Screws
- E- Windage Adjustment
- F- Elevation Adjustment
- G- Mount Screw Holes





⚠ WARNING

- **INGESTION HAZARD:** This product contains a button cell or coin battery.
- **DEATH** or serious injury can occur if ingested.
- A swallowed button cell or coin battery can cause **Internal Chemical Burns** in as little as **2 hours**.
- **KEEP** new and used batteries **OUT OF REACH of CHILDREN**.
- **Seek immediate medical attention** if a battery is suspected to be swallowed or inserted inside any part of the body.



- Keep in original package until ready to use.
- Remove and immediately recycle or dispose of used batteries according to local regulations and keep away from children. Do NOT dispose of batteries in household trash or incinerate.
- For treatment information call, The National Battery Ingestion Hotline (NBH) 1-(800) 498-8666.

WARNING

- Even used batteries may cause severe injury or death.
- Call a local poison control center for treatment information.
- Compatible battery: CR2032 Nominal voltage: 3V
- Do not mix old and new batteries, different brands or types of batteries, such as alkaline, carbon-zinc, or rechargeable batteries.
- Ensure the batteries are installed correctly according to polarity (+ and -).
- Remove and immediately recycle or dispose of batteries from equipment not used for an extended period of time according to local regulations.
- Non-rechargeable batteries are not to be recharged.
- Do not force discharge, recharge, disassemble, heat above 212°F (100°C) or incinerate. Doing so may result in injury due to venting, leakage or explosion, resulting in chemical burns.
- Always completely secure the battery compartment. If the battery compartment does not close securely, stop using the product, remove the batteries, and keep them away from children.

 **WARNING:** CANCER AND REPRODUCTIVE HARM – www.P65Warnings.ca.gov

NOTICE: Export restrictions may apply – this product may be controlled either by the ITAR or EAR.

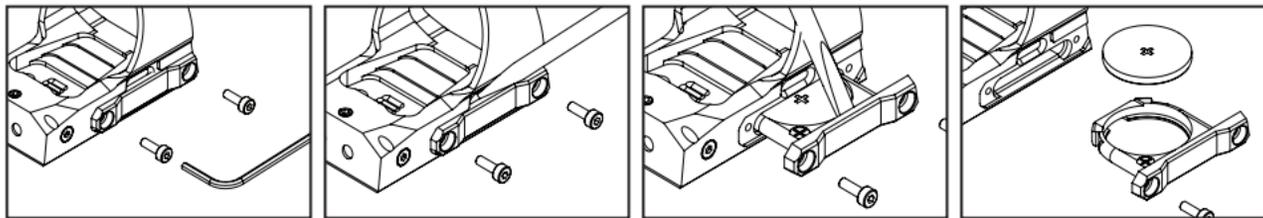


⚠ WARNING

Before working on your ROMEO3MAX or ROMEO3XL sight always ensure that the firearm is unloaded with the safety on.

OPERATION**Installing the battery**

The battery is located in a battery tray that can be accessed from the right side of the sight. Use the provided 1.5mm hex wrench to remove both screws from the battery tray, taking care not to lose these small screws. Then, using a flat plastic tool or a flat head screwdriver, pry the battery tray out from the sight housing. If using a metal tool for this step, place a thin piece of plastic, cloth or other protective material between the tool and the sight housing to avoid damaging the sight finish. Pull the battery tray completely out and place a new CR2032 battery in the battery tray with the positive (+) side up. Slide the



battery tray all the way back into the sight housing and tighten the 2 battery tray screws until finger tight. Do not overtighten the battery tray screws.

Turning Sight On and Off

- To turn the sight on, press and hold either the ▲ or ▼ brightness adjustment button for 2 seconds.
- To turn the sight off, press and hold either the ▲ or ▼ brightness adjustment button again for 2 seconds.
- The ROMEO3MAX and ROMEO3XL ship with MOTAC™ (Motion Activated Illumination System) active. When the reticle is ON, if the optic detects no motion for 2 minutes, the reticle automatically shuts off to conserve battery life. At the instant that the optic detects motion, the reticle automatically turns back on at the last brightness setting used. To deactivate MOTAC, press and hold both ▲ (UP) and ▼ (DOWN) brightness adjustment buttons simultaneously for over 4 seconds. The reticle will blink 1 time to indicate MOTAC has been deactivated. To reactivate MOTAC, repeat the same procedure. The reticle will blink 2 times to indicate that MOTAC is active.
NOTE: Deactivating MOTAC will severely decrease battery life if the optic is left on constantly.
- The ROMEO3MAX and ROMEO3XL have 12 brightness settings (10 Daytime and 2 NV). To increase the brightness of the dot, press and release the ▲ brightness adjustment button until the desired brightness level is reached. To decrease the brightness of the dot, press and release the ▼ brightness adjustment button until the desired brightness level is reached. When either the highest or lowest brightness level is reached, the dot will flash 5 times.

MOUNTING THE SIGHT

- The ROMEO3MAX and ROMEO3XL come with a low-profile M1913 Picatinny mount. This mount is ideal for any rifle, shotgun or full size handgun equipped with a MIL-STD 1913 Picatinny rail section on top of the firearm. A 1.41" riser mount is available separately, for those who want an absolute co-witness with standard AR platform iron sights.
- To mount the ROMEO3MAX or ROMEO3XL using the included low-profile mount, first place the optic onto the mount, ensuring that the small silver locator pins on the mount line up with the locator pin holes on the front edge underneath the optic. Thread the M4 mounting screws through the mounting holes of the optic, into the threaded holes in the mount, and tighten the screws to 15 in-lbs. Loosen the cross bolt screw on the mount just enough so that the recoil lug underneath seats completely within a slot on the M1913 Picatinny rail of the firearm. While pushing the optic and mount forward toward the muzzle, tighten the cross bolt screw to 18 in-lbs. Note: The optic can be mounted anywhere on the top rail of the firearm that is preferred by the shooter, as the ROMEO3MAX and ROMEO3XL offer unlimited eye relief.

MOUNTING TORQUE

- When mounting the ROMEO3MAX/XL to an aftermarket mount or adapter plate, follow the mount manufacturer's torque values carefully. If mounting the optic directly to an optics-ready steel pistol slide, torque the M4 mounting screws to 28 in-lbs.

NOTE: If having a firearm custom machined to direct-mount the ROMEO3MAX/XL, first contact SIG Sauer Electro-Optics Customer Service at (603) 610-3000 to obtain a print of the optic mounting interface. Improperly cut mounting interfaces can damage the optic, potentially voiding the warranty.

SIGHT ADJUSTMENTS

- Elevation adjustments – the elevation adjustment screw is located on top of the optic. To raise your point of impact, use a 1.5mm Allen wrench to turn the adjustment screw counter-clockwise. To lower your point of impact, turn the adjustment screw clockwise. Each click will move your point of impact 1 MOA.
- Windage adjustments – the windage adjustment screw is located on the right side of the optic. To move your point of impact left, use a 1.5mm Allen wrench to turn the adjustment screw counter-clockwise. To move your point of impact right, turn the adjustment screw clockwise. Each click will move your point of impact 1 MOA.

MAINTENANCE

- Cleaning – Keep your lens clear by using a soft cloth or lens pen. The best way to maintain image quality is by keeping your lens clear of dirt and dust that can cause scratches.
- For carbon fouling or dried rain spots on the lens, use a cotton swab and a small amount of Isopropyl alcohol. Swirl the swab in a circular motion on the lens, starting at the center and moving out to the edges.
- When the optic is not in use, always use the provided sight cover to ensure that the lens remains scratch free.

TROUBLESHOOTING

Sight will not power on:

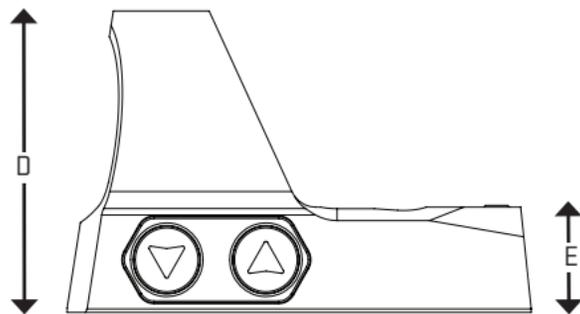
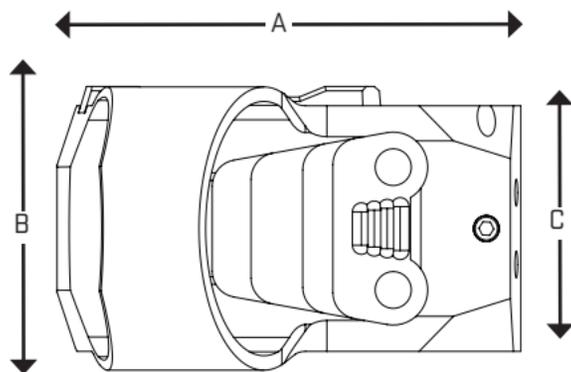
- Press and hold either the ▲ (UP) or ▼ (DOWN) brightness adjustment button for over 2 seconds. Move to a dark room and continue to press and release the UP brightness adjustment button to make sure the illuminated reticle isn't in one of the lowest illumination levels, which can be difficult to see in bright environments.
- Replace the battery with a new one – see page 10

Point of impact changes between groups, while shooting at a single set distance:

- Check that all mounting screws are torqued to the correct setting – see page 12
- Check/clean your firearm
- Check for variations in ammunition

ROME03MAX SPECIFICATIONS

Magnification	1x30mm
Illumination Settings	10 Daytime / 2 NV
Window Height	1 in / 24mm
Window Width	1.2 in / 30mm
Overall Elevation Adjustment Range	110 MOA
Overall Windage Adjustment Range	80 MOA
Weight	1.5 oz / 43 g
Battery	CR2032
Waterproofing	IPX7



A – 2.1 in / 54mm

B – 1.3 in / 32mm

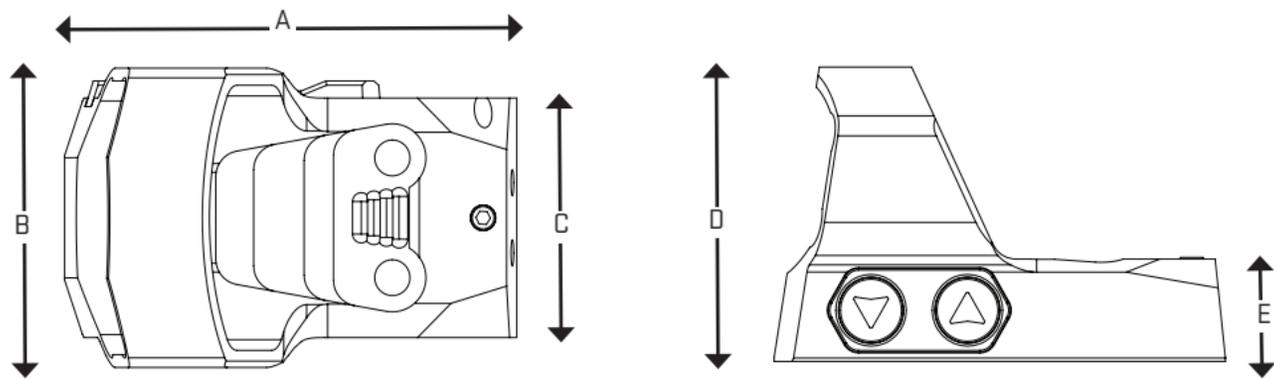
C – 1.1 in / 28mm

D – 1.4 in / 35mm

E – 0.5 in / 12mm

ROME03XL SPECIFICATIONS

Magnification	1x35mm
Illumination Settings	10 Daytime / 2 NV
Window Height	1 in / 24mm
Window Width	1.3 in / 32mm
Overall Elevation Adjustment Range	110 MOA
Overall Windage Adjustment Range	80 MOA
Weight	1.5 oz / 43 g
Battery	CR2032
Waterproofing	IPX7



A – 2.1 in / 54mm

B – 1.4 in / 36mm

C – 1.1 in / 28mm

D – 1.4 in / 35mm

E – 0.5 in / 12mm



SIG SAUER® Infinite Guarantee™

SIG SAUER® has a history of quality and reliability that dates back more than 250 years. We understand the importance of true dependability whether it be in the line of duty, at the shooting range or on your next hunt and we continually strive to deliver products that meet and exceed the expectations of even the most demanding customers. That's why SIG SAUER is proud to offer our INFINITE GUARANTEE* on all our firearms, optics, and suppressors.

Our promise: We warrant that your new SIG SAUER firearm, optic, or suppressor was originally manufactured free of defects in material, workmanship, electrical, optical, and mechanical function. We will repair your SIG SAUER product in the event it becomes damaged or is defective in any way, at no charge to you. If we cannot repair your product, we will replace it or, if we cannot replace it, we will provide you with a replacement of equal value. All with no questions asked, forever.

SIG SAUER® INFINITE GUARANTEE

- Fully Transferable
- No Warranty Card Required
- No Receipt Required
- No Time Limit Applies
- No Charge

Please note that our Infinite Guarantee excludes coverage for intentional damage, misuse, cosmetic damage that does not affect the performance of the optic, loss, theft, or unauthorized repair or modification. Excludes Tritium components.

Customers seeking warranty coverage must first obtain a Return Merchandise Authorization (RMA) by contacting SIG SAUER Customer Service and return the product unloaded and freight prepaid.

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FOR PRODUCT SERVICE ON THIS MODEL, PLEASE CALL 603-610-3000

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