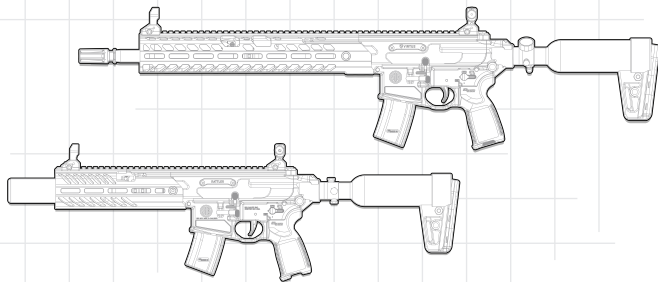




SIGSAUER®



MCX PCP SERIES AIR RIFLE

OPERATOR'S MANUAL: HANDLING & SAFETY INSTRUCTIONS



READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING THIS AIRGUN. DO NOT DISCARD THIS MANUAL.

THIS MANUAL SHOULD ALWAYS ACCOMPANY THIS AIRGUN AND BE TRANSFERRED WITH IT UPON CHANGE IN OWNERSHIP, OR WHEN THE AIRGUN IS PRESENTED TO ANOTHER PERSON.



WARNINGS

1.0 SAFETY WARNINGS

READ THIS OWNER'S MANUAL COMPLETELY. DO NOT BRANDISH OR DISPLAY THIS AIRGUN IN PUBLIC. IT MAY BE CONFUSING TO PEOPLE AND MAY BE A CRIME. POLICE AND OTHERS MAY THINK THIS AIRGUN IS A FIREARM. DO NOT USE OR CARRY THE AIRGUN IN SITUATIONS WHERE IT COULD BE MISTAKEN FOR A FIREARM. THIS AIRGUN IS NOT A TOY. TREAT IT WITH THE SAME RESPECT YOU WOULD A FIREARM. ALWAYS CAREFULLY FOLLOW THE SAFETY DIRECTIONS FOUND IN THIS OWNER'S MANUAL AND KEEP THIS MANUAL IN A SAFE PLACE FOR FUTURE USE. MISUSE OR CARELESS USE MAY CAUSE SERIOUS INJURY, ESPECIALLY TO THE EYE. THE USE AND PURCHASE OF THIS AIRGUN IS NOT RECOMMENDED FOR PERSONS UNDER 18 YEARS OF AGE.

THE BASIC RULES OF SAFE AIRGUN HANDLING

ALWAYS treat every Airgun as if it were loaded.

ALWAYS point the Airgun in a safe direction. DO NOT point any Airgun, loaded or unloaded, at any undesired target.

ALWAYS be sure of your backstop, what lies beyond, and the safety of bystanders before you shoot.

ALWAYS keep your finger clear of the trigger until ready to fire.

DO NOT brandish, tamper with, or attempt to alter Airgun in any way. Actions may result in injury, especially to the eye.

ALWAYS use clean, dry, ammunition of the proper type and caliber for your Airgun. Never reuse ammunition.

ALWAYS be sure you and those around you wear proper eye protection when shooting.

ALWAYS carry your Airgun so that you can control the direction of the muzzle if you fall or stumble.

NEVER shoot at a flat surface or water to avoid ricochet.

DO NOT leave a loaded Airgun unattended. Airguns and ammunition should be stored separately, locked if possible, beyond the reach of children, careless adults, and unauthorized users.

NEVER allow your Airgun to be used by anyone who has not read and understood this operator's manual.

ALWAYS be sure that the barrel is clear of any obstruction.

NEVER drink alcoholic beverages or take drugs before or during shooting, as your vision and judgment could be seriously impaired, making your Airgun handling unsafe.

1.1 EYE PROTECTION



ALWAYS WEAR SAFETY GLASSES THAT MEET THE REQUIREMENTS OF AMERICAN NATIONAL STANDARDS INSTITUTE/INTERNATIONAL SAFETY EQUIPMENT ASSOCIATION (ANSI/ISEA) Z87.1 OR EUROPEAN STANDARD (EN) 166 WHEN HANDLING, PRACTICING, OR PLINKING WITH AN AIRGUN. WHEN TRAINING OR USING IN FIELD EVENTS AND COMPETITIONS, PROPER EYE AND FACE PROTECTION DESIGNED FOR AIRGUNS MUST BE WORN BY THE USER AND ANY PERSON WITHIN RANGE.

1.2 PROP 65 WARNING



THIS PRODUCT CAN EXPOSE YOU TO CHEMICALS INCLUDING LEAD, WHICH IS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER AND BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM. FOR MORE INFORMATION GO TO WWW.P65WARNINGS.CA.GOV

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2.0 DESCRIPTION



3.0 MODEL SPECIFICATIONS

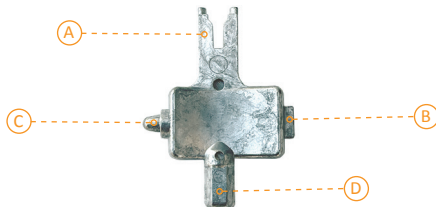


MODEL	MCX-VIRTUS	MCX-CANEBRAKE
SKU	AIR-VIRTUS-22	AIR-MCX-CANEBRAKE-PCP
Powerplant	PCP (Pre-Charged Pneumatic)	PCP (Pre-Charged Pneumatic)
Action Type	Semi-Auto (Non-Blowback)	Semi-Auto (Non-Blowback)
Muzzle Velocity*	Up to 600 FPS (183 MPS) w/ 14.5gr	Up to 700 FPS (213 MPS) w/ 7.71gr
Muzzle Energy*	Up to 11.59 FPE (15.72J) w/ 14.5gr	Up to 8.39 FPE (11.38J) w/ 7.71gr
Caliber	.22 cal (5.5mm)	.177 cal (4.5mm)
Ammo Type	Pellet	Pellet
Optimal Ammo Weight	9.0gr - 18.0gr	5.0gr - 10.0gr
Magazine Capacity	30 rds	30 rds
Optics Mount	Picatinny	Picatinny
Accessory Rail	M-LOK	M-LOK
Cylinder Size	13 ci (213 cc)	13 ci (213 cc)
Fill Pressure	3,000 psi (207 bar)	3,000 psi (207 bar)
Regulator	1,100 psi (75 bar) Output	1,100 psi (75 bar) Output
Shots Per Fill*	150 - 200	150 - 200
Barrel	Rifled, 1:450mm Twist	Rifled, 1:450mm Twist
Muzzle Thread	1/2-28	N/A
Weight	8.1 lbs (3.67kg)	8.2 lbs (3.72kg)
Overall Length	37.50 in (946.2mm)	30.50 in (774.7mm)
Overall Height	7.5 in (190.5mm)	7.5 in (190.5mm)
Overall Width	2.8 in (71.1mm)	2.6 in (66.1mm)

*Muzzle Velocity/Energy and Shots Per Charge will vary depending upon ambient temperature and firing cadence.

4.0 MULTI-TOOL FUNCTIONS

A multi-tool is included with the MCX PCP air rifle series. On Virtus models, this tool is located in the grip cap.



(A) Front Sight Adjustment - Insert the prongs over the front sight post to depress the detent in front of the sight post. Turn clockwise to lower the sight post which will raise the point of impact. Turn counter-clockwise to raise the sight post which will lower the point of impact.

(B) Rear Sight Adjustment - Insert the slotted key into the right side of the rear sight. Rotate the key clockwise to shift the point of impact to the right. Turn counter-clockwise to shift the point of impact to the left.

(C) Pellet Seating Tool - The nub can be pressed into the back of the pellet to help seat it into the magazine belt.

(D) 6mm Hex Key - The hex key is used to tighten the bolt on the buttstock to secure it to the air cylinder.

5.0 OPERATING SAFETY

The MCX PCP series air rifle is equipped with ambidextrous safety switches. The left switch is illustrated here however, the safety can be engaged or disengaged using either the left or right hand switch.



SAFETY ON

The trigger will be physically locked to prevent accidental firing.



SAFETY OFF

The air rifle will fire one (1) pellet for each pull of the trigger.

6.0 FILLING AIR CYLINDER

The included Air Cylinder has a maximum fill pressure of 3,000psi (207 bar) and has a regulated output pressure of 1,100psi (75 bar). The air cylinder must be filled above the regulated output pressure for the rifle to function properly. Standard air pumps and compressors cannot be used since they will not be able to produce a high enough pressure to operate the air rifle.

WARNING

ONLY FILL THE AIR CYLINDER OF THE PCP AIRGUN WITH COMPRESSED AIR OR NITROGEN. ANY ATTEMPT TO USE OTHER TYPES OF GAS COULD BE EXTREMELY DANGEROUS AND COULD RESULT IN SERIOUS INJURY OR DEATH.

WARNING

NEVER ATTEMPT TO FILL THE AIR CYLINDER OF THE PCP AIRGUN TO A PRESSURE GREATER THAN SPECIFIED ON THE AIR CYLINDER, OR USE THE PCP AIRGUN WITH AN AIR CYLINDER WHICH PRODUCES A GREATER PRESSURE THAN THE SPECIFIED OPERATING PRESSURE ON THE AIRGUN. EXCESSIVE PRESSURE CAN DAMAGE THE AIRGUN AND MAY CAUSE THE TANK TO RUPTURE WHICH CAN CAUSE SERIOUS INJURY OR DEATH.

WARNING

ALWAYS BLEED THE AIR LINE FROM THE FILLING DEVICE BEFORE DISCONNECTING IT FROM THE AIR CYLINDER. NOT DOING SO CAN LEAD TO THE AIR LINE WHIPPING WHICH CAN CAUSE SERIOUS INJURY OR PROPERTY DAMAGE.

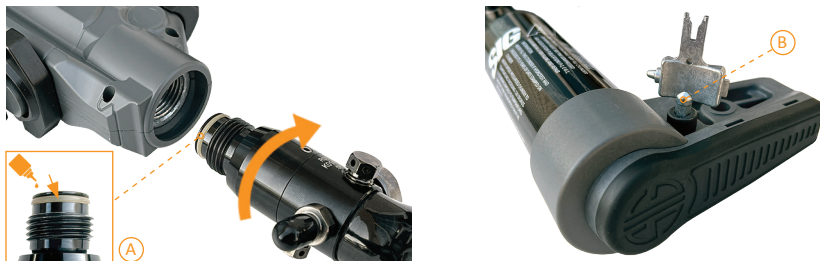


The basic filling procedure is as follows. However, always refer to the operator's manual of the filling device for specific filling instructions.

1. Remove the protective cap and connect the air line from the filling device to the fill nipple on the Air Cylinder (A).
2. Start the air flow from filling device. If filling from a Charging Tank, open the valve SLOWLY to reduce heat buildup which can affect the accuracy of the fill pressure.
3. Watch the pressure gauge (B) on the filling device or Air Cylinder and fill until 2,000-3,000psi (137-207 bar) is reached. DO NOT OVERFILL.
4. Bleed the air line from the filling device BEFORE disconnecting it from the Air Cylinder.

(NOTE: The Air Cylinder can be filled at any time and does not need to be removed from the air rifle to be filled.)

7.0 INSTALLING AIR CYLINDER



1. Before installing the air cylinder for the first time, it is recommended to apply a drop of silicone oil or grease to the seal (A) at the end of the air cylinder's regulator to reduce friction during installation.
2. With the magazine removed and the rifle pointed in a safe direction, insert the threaded end of the air cylinder into the socket on the back of the receiver and turn clockwise by hand until snug.
3. Slide the buttstock onto the back of the air cylinder and secure by tightening the screw with the 6mm hex kit located on the multi-tool (B).

CAUTION

DO NOT OVER TIGHTEN AIR CYLINDER. DOING SO CAN CAUSE DAMAGE TO THE AIR CYLINDER AND AIR RIFLE. DO NOT USE TOOLS TO TIGHTEN. ONLY TIGHTEN BY HAND.

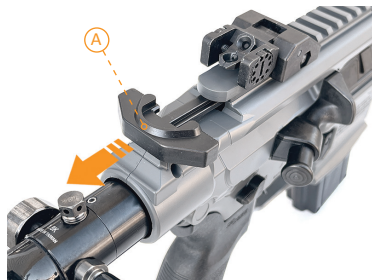
8.0 LOADING MAGAZINE



1. Open the hatch on the side of the magazine and slide the belt in either direction until the end links (A) are visible, and then pull the belt from the magazine.
2. Place the belt on a flat surface with the metal ring side facing down, and then press the pellets nose-first into the belt. Use the pellet seater on the multi-tool to fully seat the pellets into the belt (B).
3. Feed the belt back into the magazine's track with the metal ring side facing forward and the belt's cogs (C) facing the hatch.
4. Close the hatch and press inwards to lock.

(NOTE: When the trigger is pulled, it will rotate the magazine belt counter-clockwise to index the pellet with the barrel before firing. The belt can be rotated manually to index it before firing if short-loading the magazine.)

9.0 FIRING



Keep the rifle pointed in a safe direction. Insert the loaded magazine firmly into the magwell of the rifle until it locks in place. Pull back on the charging handle (A) until it stops and then release it. The charging handle will return forward on its own.

Aim the rifle at your target, disengage the safety, squeeze the trigger fully to the rear and the rifle will fire. Release the trigger fully, and then squeeze again to fire the next shot. The rifle will fire one (1) pellet each time the trigger is pulled until the magazine is empty. Once empty, the rifle will still fire air each time the trigger is pulled. When this occurs, the rifle will make a different sound when fired.

(NOTE: The charging handle will only need to be cycled after initially pressurizing the rifle to cock the internal hammer. Once cocked, the hammer will automatically be recocked each time the rifle is fired.)

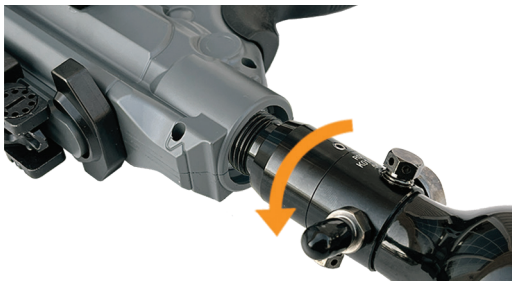
10.0 DECOCKING



If the air rifle will not be used for a short period of time, it can be decocked without requiring that the air rifle be depressurized first.

1. Remove the magazine and ensure the air rifle is clear by dry firing it in a safe direction.
2. While continuing to point the air rifle in a safe direction, pull back on the charging handle and hold it in the full rearward position.
3. While continuing to hold back on the charging handle, depress and hold the trigger and then SLOWLY let the charging handle return forward to decock the internal hammer.
4. Return the safety switch to the "SAFE" position.

11.0 DEPRESSURIZING



If the air rifle will not be used for an extended period of time, it should be depressurized before storing.

1. Remove the magazine and ensure the air rifle is clear by dry firing it in a safe direction. Return the safety switch to the "SAFE" position.
2. Turn the air cylinder counter-clockwise to unscrew it from the receiver and remove it. The sound of air escaping will be heard briefly when the cylinder unseals from the receiver.
3. Point the air rifle in a safe direction and dry fire it. This will decock the internal hammer and ensure all air is purged from the air system.
4. Return the safety switch to the "SAFE" position and the air rifle is now safe to store.

12.0 USE & MAINTENANCE

WARNING

WHENEVER YOU HANDLE, TRANSPORT, PRESSURIZE, OR CLEAN AN AIRGUN, ENSURE THE SAFETY MECHANISM IS ON, AND THE AIRGUN IS UNLOADED. ONLY FILL YOUR PCP AIRGUN WITH COMPRESSED AIR OR NITROGEN. ANY ATTEMPT TO USE OTHER TYPES OF GAS COULD BE EXTREMELY DANGEROUS AND COULD RESULT IN SERIOUS INJURY OR DEATH.

WARNING

FOR USE WITH LEAD OR ALLOY PELLETS ONLY. ONLY USE THE CALIBER OF PELLET SPECIFIED ON THE AIRGUN. USE OF ANY OTHER AMMUNITION MAY RESULT IN INJURY, OR DAMAGE TO THE AIRGUN. DO NOT REUSE AMMUNITION. TO ACHIEVE OPTIMUM ACCURACY AND PERFORMANCE, USE SIG SAUER LEAD PELLETS.

WARNING

IF THERE IS A JAM OR OBSTRUCTION IN THE BARREL, NEVER ATTEMPT TO SHOOT ANOTHER PELLET. DOING SO CAN RESULT IN INJURY, OR DAMAGE TO THE AIRGUN. STOP FIRING IMMEDIATELY, ENGAGE THE SAFETY AND REMOVE THE MAGAZINE AND, IF POSSIBLE, THE AIR CYLINDER BEFORE CLEARING THE OBSTRUCTION. IF THE MAGAZINE WILL NOT DROP FREE, ATTEMPT TO PULL IT GENTLY FROM THE AIRGUN. ONLY USE A PLASTIC OR WOODEN CLEARING ROD INSERTED AT THE MUZZLE TO REMOVE OBSTRUCTIONS. USE OF METAL CLEARING RODS CAN CAUSE PERMANENT DAMAGE TO THE BARREL.

WARNING

DO NOT ATTEMPT TO FIRE THE AIRGUN WHEN THE AIR CYLINDER IS LESS THAN THE 1,100PSI (75 BAR) OUTPUT PRESSURE OF THE REGULATOR, OR ATTEMPT TO USE THE AIRGUN WITH AN AIR CYLINDER THAT PRODUCES LESS THAN 1,100PSI (75 BAR) OUTPUT PRESSURE. THIS COULD CAUSE A PELLET TO BECOME STUCK IN THE BARREL.



PCP Airguns require very little maintenance and do not need to be disassembled for cleaning or lubrication.

Air Rifle: Before use, check all screws to ensure none have loosened from the vibrations of firing.

Magazine: Avoid conditions that could introduce dirt or debris to the inner workings of the magazine. If there is external dirt on the magazine, clean the dirt away before opening the magazine to reload it. If the magazine belt starts to become stiff, apply a very small amount of silicone oil or grease to the links of the belt at friction points as shown.

Air Cylinder: Be mindful to keep the fill nipple protected so that no dirt or debris is introduced to the Air Cylinder. Always check for dirt or debris in the fill nipple before filling the air cylinder and clean if necessary. Ensure that there is a thin coating of silicone oil or grease on the seals before installing the Air Cylinder to reduce friction and premature wear.

13.0 STORAGE AND TRANSPORTATION

If the Airgun will not be used for an extended period of time, ensure the Airgun is unloaded and decock the Airgun. If the Air Cylinder is detachable, remove the Air Cylinder from the Airgun before storing.

Always store the Airgun and Air Cylinder in a cool, dry place. Never store the Airgun or Air Cylinder in a location with elevated temperatures such as next to a furnace or boiler, or leave the Airgun or Air Cylinder in your vehicle on a warm day.

The Air Cylinders themselves may be stored containing pressure and do not need to be depressurized before storage. When storing Air Cylinders, it is recommended that they be stored in a protective container and to install all protective caps included with the Air Cylinder to prevent accidental damage.

Store your unloaded Airgun separate from your ammunition and in places inaccessible to children and unauthorized persons, under lock and key if possible. When storing always be aware of the Airgun and equipment associated with the product.

When transporting your Airgun, keep it unloaded and on safe for your safety and for the safety of others.

It is your responsibility to familiarize yourself with the laws of any state you will be traveling through with your Airgun.

WARNING

MAXIMUM STORAGE OR OPERATION TEMPERATURE SHOULD NEVER EXCEED 122°F (50°C). THIS TEMPERATURE CAN BE REACHED IF YOU LEAVE THE AIRGUN UNDER DIRECT SUNLIGHT ON A BRIGHT DAY.

14.0 SAFE USE AND HANDLING OF AIR CYLINDERS

WARNING

ONLY FILL THE AIR CYLINDER OF THE PCP AIRGUN WITH COMPRESSED AIR OR NITROGEN. ANY ATTEMPT TO USE OTHER TYPES OF GAS COULD BE EXTREMELY DANGEROUS AND COULD RESULT IN SERIOUS INJURY OR DEATH.

WARNING

NEVER ATTEMPT TO FILL THE AIR CYLINDER OF THE PCP AIRGUN TO A PRESSURE GREATER THAN SPECIFIED ON THE AIR CYLINDER, OR USE THE PCP AIRGUN WITH AN AIR CYLINDER WHICH PRODUCES A GREATER PRESSURE THAN THE SPECIFIED OPERATING PRESSURE ON THE AIRGUN. EXCESSIVE PRESSURE CAN DAMAGE THE AIRGUN AND MAY CAUSE THE TANK TO RUPTURE WHICH CAN CAUSE SERIOUS INJURY OR DEATH.

WARNING

IF THE AIR CYLINDER BECOMES DAMAGED, DISCONTINUE USE IMMEDIATELY AND HAVE THE AIR CYLINDER REPLACED BY A QUALIFIED TECHNICIAN. NEVER USE OR FILL AN AIR CYLINDER IF THERE IS ANY VISIBLE DENT, CUT OR CREASE IN THE SURFACE OF THE AIR CYLINDER. IF THE AIRGUN IS DROPPED, HAVE IT AND THE AIR CYLINDER INSPECTED FOR DAMAGE BY A QUALIFIED TECHNICIAN BEFORE CONTINUING USE.

WARNING

NEVER ADD OIL OR ANY KIND OF LUBRICANT TO THE FILL NIPPLE OF THE AIR CYLINDER. DOING SO CAN CAUSE AN UNSAFE CONDITION WHEN REFILLING WHICH CAN CAUSE THE AIR CYLINDER TO COMBUST. NEVER ATTEMPT TO ALTER OR DISMANTLE THE AIR CYLINDER. MAINTENANCE ON THE AIR CYLINDER SHOULD ONLY BE PERFORMED BY A QUALIFIED TECHNICIAN.

WARNING

IT IS POSSIBLE THAT CERTAIN CONDITIONS MAY AFFECT AN AIR CYLINDER WHICH CAN IMPACT ITS PROPER PERFORMANCE. THESE CONDITIONS INCLUDE THE USAGE, MAINTENANCE AND STORAGE AT TEMPERATURES THAT ARE HIGHER OR LOWER THAN (59°F/15°C TO 90°F/32°C).

HIGH TEMPERATURES CAN INCREASE PRESSURE IN THE AIR CYLINDER AND ALSO WITHIN THE AIRGUN, LEADING TO HIGHER THAN STANDARD OPERATING PRESSURE. THIS EXCESS PRESSURE COULD CAUSE THE AIRGUN TO MALFUNCTION OR BE PERMANENTLY DAMAGED. MAXIMUM STORAGE OR OPERATION TEMPERATURE SHOULD NEVER EXCEED 122°F (50°C). THIS TEMPERATURE CAN BE REACHED IF YOU LEAVE THE AIRGUN UNDER DIRECT SUNLIGHT ON A BRIGHT DAY.

THUS, TO ENSURE PROPER AIRGUN OPERATION, DO NOT EXPOSE IT OR AIR CYLINDERS TO HIGH TEMPERATURES OR DIRECT SUNLIGHT FOR LONG PERIODS OF TIME. OTHERWISE, THE AIR CYLINDER COULD OVERHEAT AND RUPTURE, WHICH MAY DAMAGE THE AIRGUN AND CAUSE INJURIES OR DEATH TO PEOPLE AROUND IT.

CAUTION

COLD TEMPERATURES CAN AFFECT THE PERFORMANCE OF THE AIR CYLINDER. WHEN THE TEMPERATURE OF THE AIR CYLINDER DECREASES, THE INTERNAL PRESSURE OF THE AIR CYLINDER WILL ALSO DECREASE WHICH CAN AFFECT PERFORMANCE AND THE NUMBER OF SHOTS WHICH CAN BE PRODUCED PER FILL. FIRING RAPIDLY WILL ALSO DECREASE THE TEMPERATURE OF THE AIR CYLINDER. THIS CONDITION CAN BE AVOIDED BY ALLOWING MORE TIME BETWEEN SHOTS AND NOT EXPOSING THE AIRGUN TO COLD TEMPERATURES FOR EXTENDED PERIODS OF TIME.

15.0 SERVICE / SHIPPING POLICY

If you have questions concerning the performance or servicing of your Airgun, please write or call:

SIG SAUER, Inc.
Attention: Customer Service
18 Industrial Drive, Exeter, NH 03833

Phone: (603) 610-3000 ext. 1
Fax: (603) 766-7002

IF YOU DO NOT UNDERSTAND THE INSTRUCTIONS FOR OPERATING YOUR AIRGUN, IT IS YOUR RESPONSIBILITY TO CALL OUR CUSTOMER SERVICE DEPARTMENT AT (603) 610-3000 EXT. 1 BEFORE USING YOUR AIRGUN.

In the event that you need to return your Airgun to the SIG SAUER Service Department, here's what to do:

1. Contact Customer Service at (603) 610-3000 ext. 1 for a return merchandise authorization (RMA) number, which will allow SIG SAUER to track the status of your return from its receipt at SIG SAUER through its return to you. Please do not send your Airsoft until you obtain an RMA number.
2. Make sure that the chamber and magazine(s) are unloaded and that no ammunition is included with your returned Airgun.
3. Package the Airgun securely to prevent damage. Enclose a letter that includes your name, street address, daytime phone number, model and serial number, and a detailed description of the problem you have experienced or the work that you want performed. With the exception of extra magazines, do not include any other accessories such as scopes or mounts.
4. SIG SAUER is not responsible for any Airgun until it is received, nor for damage incurred during shipment.

5. Ship your Airgun insured and prepaid (we do not accept collect shipments) to:

SIG SAUER, Inc.
Attention: Service Department
18 Industrial Drive Exeter, NH 03833

Don't forget to write your RMA number on the package.

A copy of this instruction manual should always accompany this Airgun and be transferred with it upon change of ownership.

16.0 WARRANTY INFORMATION

SIG SAUER AIRSOFT/AIR GUN/AIR ACCESSORY LIMITED WARRANTY

SIG SAUER warrants that the enclosed AIRSOFT/AIRGUN/AIR ACCESSORY product was originally manufactured free of defects in material, workmanship, and mechanical function. For the applicable periods listed below, SIG SAUER agrees to correct any defect in the product for the original purchaser by repair, adjustment, or replacement, at SIG SAUER's option, with the same or comparable quality components (or by replacing the product at SIG SAUER's option); provided however, that the product is returned unloaded and freight prepaid to SIG SAUER at 18 Industrial Drive, Exeter, NH, 03833.

Limited Warranty Applicable Periods:

- SIG SAUER® AIR ONE Airsoft Models – Thirty (30) days from date of purchase
- SIG SAUER® PROFORCE Airsoft Models – Ninety (90) days from date of purchase

- SIG SAUER® AIRGUN Models (non-HUNTER models) – One-hundred and eighty (180) days from date of purchase
- SIG SAUER® HUNTER AIRGUN Models – One (1) year from date of purchase
- SIG SAUER® AIR ACCESSORIES – Sixty (60) days from date of purchase

Proof of purchase will be required with any request for warranty repair.

This limited warranty is null and void if the product has been misused, damaged (by accident or otherwise), fired with improper ammunition, fired with an obstruction in the barrel, damaged through failure to provide reasonable and necessary maintenance as described in the manual accompanying the product, or if unauthorized repair or any alteration, including of a cosmetic nature, has been performed on the product. This limited warranty does not apply to normal wear and tear of any parts.

Subject to the foregoing, this limited warranty confers the right to have the covered product or its parts repaired, adjusted, or replaced exclusively upon the original purchaser, which right is not transferable to any other person.

ANY WARRANTIES IMPLIED BY LAW, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED. REPAIR, ADJUSTMENT, OR REPLACEMENT AS PROVIDED HEREIN IS YOUR EXCLUSIVE REMEDY FOR ANY DEFECTIVE PRODUCT. IN NO EVENT SHALL SIG SAUER OR ANY COMPANY AFFILIATED WITH SIG SAUER BE LIABLE FOR ANY SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES OF ANY KIND ARISING OUT OF THE PURCHASE OR USE OF THIS PRODUCT, WHETHER BASED UPON CONTRACT, TORT, STATUTE, OR OTHERWISE. Some states do not allow the exclusion or limitation of implied warranties, or the exclusion or limitation of incidental or consequential damages, so some or all of the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State-to-State.

THIS WARRANTY APPLIES TO U.S. COMMERCIAL CUSTOMERS ONLY, AND DOES NOT APPLY TO GOVERNMENT, MILITARY, LAW ENFORCEMENT, OR NON-US CUSTOMERS. NON-US CUSTOMERS SHOULD CONTACT THEIR LOCAL DEALER OR DISTRIBUTOR FOR APPLICABLE WARRANTY COVERAGE.



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