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Scan the QR code to visit sigsauer.com where you will find additional information about SIG SAUER products, SIG SAUER Academy and the SIG Experience Center, Special Programs, and additional support.



UPDATE WARNING

Congratulations on the purchase of your ECHO thermal product. For the best possible user experience, download the BDX 2.0 mobile app and update your ECHO firmware. Click on the store links below or scan the QR code.













INTRODUCTION

Leveraging years of experience blending innovative electronic technologies with rugged optical systems, SIG SAUER's new ECHO thermal category provides a comprehensive spectrum of performance-driven optics to deliver the innovation and quality that has become synonymous with the SIG SAUER name.

The ECHO SV Thermal Sight streamlines the shooting process, eliminating the need for additional devices, charts, and formulas — improving your performance with startling precision.

Switch between profiles seamlessly, while accessing all the information you need with an integrated 1000 yd laser rangefinder and onboard environmental sensors. The ECHO SV Sight provides you with leading-edge capabilities, enabling you to surpass limitations and truly see all of your environment. The ECHO is covered by SIG SAUER[®] Infinite Guarantee[™].

CONTENTS

- ECHO SV LRF Thermal Sight
- (4) 18650 Lithium-ion Rechargeable Batteries
- USB-C to USB-C Data Cable
- USB-C 2 Split Charging Cable
- Optic Multi-tool
- Lens Cleaning Pen
- Quick Reference Instructions
- Thermal Zeroing Target





KEY FEATURES

- LWIR 640x512 VGA 12um 50Hz thermal core with ≤20mK sensitivity.
- · Record still photos and video with audio.
- BDX 2.0 enabled, including Applied Ballistics Ultralight with complete AB bullet database, full on-board environmental sensor suite, and live video streaming.
- Integrated 1000 yard laser rangefinder.
- Rechargeable and removable 18650 lithium-ion batteries with 11-hour runtime on a single charge.
- Configure settings and download media with the BDX App.
- · Cantilevered picatinny rail mount.
- Ships with (4) 18650 batteries, USB-C cable, flip back lens covers, removable eyepiece, and hard plastic case.
- SIG SAUER[®] Infinite Guarantee™.

PRODUCT IDENTIFICATION

- A. 1/2 Hex mount bolts
- B. Objective flip-cap lens cover
- C. Objective focus
- D. Keypad
- E. Battery compartment

- F. USB-C port
- G. Laser Rangefinder
- H. Environmental sensor and microphone
- I. Eyecup
- J. Ocular focus







SAFETY AND OPERATION PROCEDURES

WARNING UNLOAD/CLEAR



BEFORE WORKING ON A FIREARM MOUNTED ECHO SIGHT, ALWAYS ENSURE THAT THE FIREARM IS UNLOADED, CLEARED AND THE SAFETY IS ENGAGED, TO PREVENT, SERIOUS INJURY OR DEATH TO YOU OR A BYSTANDER.



WARNING LASER



- THE ECHO SV IS CLASSIFIED AS A CLASS 1M LASER.
- DO NOT PRESS THE RANGE BUTTON WHILE AIMING AT THE HUMAN EYE OR WHILE LOOKING INTO THE TRANSMITTING OPTICS ON THE OBJECTIVE SIDE.
- DO NOT LEAVE THE KILO WITHIN REACH OF SMALL CHILDREN.
- DO NOT TAKE THE PRODUCT APART OR MODIFY THE PRODUCT IN ANY WAY TO EXPOSE INTERNAL ELECTRONICS THAT MIGHT CAUSE DAMAGE OR ELECTRIC SHOCK.

CAUTION

USE ONLY 18650 LITHIUM-ION BATTERIES. THE USE OF CR123A BATTERIES WILL DAMAGE THE DEVICE AND WILL VOID THE LIFETIME WARRANTY.

OPERATION

NOTE

The battery door is keyed and can only be installed in one orientation.

Installing the battery

The battery compartment is located on the left side of the sight.

1. Remove the battery cap by unscrewing the cap counterclockwise (CCW).







2. Insert the two (2) 18650 batteries.



3. Install the battery cap by screwing the cap clockwise (CW) until cap bottoms out.



RECHARGING 18650 HIGH-CAPACITY LI-ION RECHARGEABLE BATTERY

To recharge the supplied 18650 rechargeable battery use the supplied USB-C cable and insert the USB-C end of the cable into the USB-C port on the battery. Insert the USB side of the cable into a USB outlet. When the battery is fully charged the LED on the (+) end of the battery will stop blinking and turn solid blue.

Included is a two port USB-C charging cable enabling two batteries to be charged at the same time.

NOTE

Plugging into the device's USB-C port will NOT charge installed batteries however, the device can be powered through the external USB-C port.



BLINKING = CHARGING SOLID = FULLY CHARGED





OPTIC MULTI-TOOL

A multi-tool is included with the ECHO. The open box-end is designed for $\frac{1}{2}$ in. hex nuts and can be used on the ECHO mount. There are (2) adjustment blades for zeroing other optics, offering a long and short arm. A $\frac{1}{4}$ in. hex drive bit slot can be used with any $\frac{1}{4}$ in. drive bit. Lastly there is a retaining hole located on the box end intended for lanyards and key rings.

MOUNTING THE SIGHT

- Back off ¹/₂" nuts, they are captive.
- · Install on picatinny rail.
- Forward bias the recoil lug by pushing optic toward the muzzle.
- While maintaining pressure, hand tighten nuts.
- Tighten to 65 in-lbf or using the supplied Optics Multi-tool, tighten 1/4 turn.







POWER ON THE SIGHT

Press the center button of the keypad for approximately 5 seconds until the screen illuminates.



FOCUSING THE SIGHT

- Adjust the Ocular Focus Ring to focus the thermal display until it looks crisp and clear. This setting will be different for every user.
- Adjust the Objective Focus Ring to bring your target into focus. This adjustment will need to be made frequently as you use your device to observe different distances.







SIGHT DISPLAY INFORMATION

- 1. Video Recording Active
- 2. Ranged Distance
- 3. Digital Zoom Level
- 4. NUC Mode
- 5. Battery Level Indicator
- 6. LRF Aiming Reticle
- 7. Rifle Reticle



ZEROING THE SIGHT

- 1. Enter the Menu by holding the center button.
- 2. Press down to navigate to the 'Reticle', and then select 'zero'.

Display Settings	Style
Palettes	Color
Digital Zoom	> Zero
Reticle	
Photo/Video	
Device Settings	
Feature Settings	





- 3. Use the outer keys to adjust the red aiming feature to coincide with your bullet impacts.
- 4. The white feature will remain still. Use it as a reference and keep it aligned with the point of aim for your group.
- 5. In this example, our group was low right.





Exit Reticle Żeroing Mode Cancel (Return) Discard Changes Save Changes





QUICK KEY BUTTON ACTIONS

From the sighting screen, the following button actions are active.



MAIN MENU

- Navigation
- Display Settings
- · Palettes
- Digital Zoom
- Reticle
- Photo/Video
- Device Settings
- Feature Settings
- About
- Button Description





NAVIGATION



DISPLAY SETTINGS

- Display Brightness: adjust OLED display light output.
- Image Contrast: adjust the dynamic range of the image.
- Image Sharpness: apply levels of image sharpening effect to the image.
- Image brightness: adjust palette bias of the image.

Display Settings
 Palettes
 Digital Zoom
 Reticle
 Photo/Video
 Device Settings
 Feature Settings

Display Brightness Image Contrast Image Sharpness Image Brightness





PALETTES

Select to enable or disable each palette for use with the Palette Quick Key Button.

DIGITAL ZOOM

- Your SV sight has a fixed zoom objective lens. All zoom is performed digitally.
- Digital zoom is multiplied by the base magnification of your model.
- Select to enable or disable each digital zoom level for use with the Zoom Quick Key Buttons.
- Zoom levels are designed to apply a consistent field of view adjustment between zoom settings.

Display Settings	> White Hot	
Palettes	Black Hot	
Digital Zoom	Arctic	
Reticle	Rainbow	
Photo/Video	Sepia	
Device Settings	Iron	
Feature Settings	Red Hot	

Display Settings	1.0x	
Palettes	1.2x	
> Digital Zoom	1.5x	
Reticle	1.9x	
Photo/Video	2.3x	
Device Settings	2.8x	
Feature Settings	3.5x	





RETICLE

The Reticle Menu allows you to:

- Choose your reticle shape and attributes.
- Change the color properties.
- · Adjust the point of impact.



RETICLE STYLE

Follow the on-screen instructions.

- · Reticles fall into one of three categories.
 - Static Reticles
 - Digital Ballistic Reticle
 - BDX Disturbed Reticle
- Static reticles act as a second focal plane reticle and provide a static aiming point.
- Digital Ballistic Reticles provide custom ballistic drop reference points and are configured with the help of the SIG BDX 2.0 App. The points are customizable to the distances you choose and are calculated with the help of a Ballistic Profile created for your firearm and ammo combination.
- BDX Disturbed Reticles draw the correct holdover for your ammunition to impact at the distance ranged by the internal laser rangefinder. Ballistic Profiles are created and loaded with the SIG BDX 2.0 App.







RETICLE COLOR

- Pressing the Up and Down keys will cycle through the available color combinations for that reticle style.
- · Press the center button to accept and exit.

PHOTO/VIDEO

The Photo/Video Menu allows you to:

- Toggle recoil recording.
- Assign video or photo recording to the Video/Photo Hotkey.
- · Check memory usage.
- · Erase stored media.

Display Settings	Style	
Palettes	> Color	
Digital Zoom	Zero	
Reticle		
Photo/Video		
Device Settings		
Feature Settings		

Palettes Digital Zoom Reticle > Photo/Video Device Settings Feature Settings About Recoil Record Hotkey Memory Usage Erase All





/ideo Photo

PHOTO/VIDEO – RECOIL RECORD

- Recoil Recording will detect the recoil of your firearm and record a 20s video clip. Recording will be captured 10s before and 10s after the recoil event.
- Enabled
- Disabled

PHOTO/VIDEO – HOTKEY

- Select the assignment of the Video/Photo Quick Key from the Sighting Display.
- Video A long press of the down button will start/stop recording a video.
- Photo A long press will record a still image of the Sight Display.

		_
Palettes	> Recoil Record	0
Digital Zoom	Hotkey	
Reticle	Memory Usage	
Photo/Video	Erase All	
Device Settings		
Feature Settings		
About		

Palettes		Recoil Record	
Digital Zoom	>	Hotkey	
Reticle		Memory Usage	
Photo/Video		Erase All	
Device Settings			
Feature Settings			
About			





PHOTO/VIDEO – MEMORY USAGE

Displays the percentage of the media memory used. This example has 25% used and 75% free.

PHOTO/VIDEO – ERASE ALL

- · Erases all saved video and photo media stored on the device.
- Cancel will exit this menu and abort the erase procedure
- Erase Images will delete all media.

Palettes Digital Zoom	Recoil Record Hotkey	
Reticle	> Memory Usage	25 %
Photo/Video	Erase All	
Device Settings		
Feature Settings		
About		







DEVICE SETTINGS

The Device Settings Menu allows you to:

- Repair any damaged sensor pixels.
- Configure how you would like NUC events to occur.

DEVICE SETTINGS – PIXEL REPAIR

- Pixel Repair will fix any senor pixels which may become "stuck".
- Before initiating the repair, close you lens cap to provide a uniform temperature throughout the sensor.
- Press left to initiate the repair. The device will return to the Device Settings Menu when complete.

Digital Zoom	Pixel Repair
Reticle	NUC Mode
Photo/Video	
> Device Settings	
Feature Settings	
About	
Button Description	







NUC (Non-Uniformity Correction)

- Thermal sensors need to be normalized or trained to reproduce a clear thermal image. Thermal detectors are influenced by their own heat and this normalization can drift over time. NUC is the renormalizing of the thermal sensor pixels.
- NUC is performed with an internal shutter, which you will hear as a click during the operation.
- The NUC operation will interrupt your video momentarily while it completes.
- · Automatic NUC will occur approximately once every 3 minutes.
 - · A countdown warning will appear near the center of the screen 5 seconds before the NUC occurs.
 - A manual NUC performed by a long press of the left button will perform a NUC immediately and restart the 3 minute timer
- Manual NUC will never automatically perform the operation and relies on the user to initiate a NUC. This gives the operator complete control of their image quality and NUC timing.



• NUC Mode will be displayed in the status bar at the top of the Sight Display.

Manual







FEATURE SETTINGS

The Feature Settings Menu allows you to:

- Set a no motion standby and power off timer.
- Assign the behavior of the Zoom Minus Quick Key.

FEATURE SETTINGS – MOTAC

- 5/30 turns off the display after 5 minutes of the sight sensing no motion and turns off the entire unit after 30 minutes of no motion.
- The other options work the same way for the times stated.
- OFF turns MOTAC off such that the unit will not shut itself off.
- If the display has turned off, the press of any button will wake it back up.

Reticle	MOTAC
Photo/Video	Zoom Shortcut
Device Settings	
> Feature Settings	
About	
Button Description	
Exit Settings	

Reticle	MOTAC	> 5/30
Photo/Video	Zoom Shortcut	10/60
Device Settings		60/60
Feature Settings		OFF
About		
Button Description		
Exit Settings		





FEATURE SETTINGS – ZOOM SHORTCUT

- · Configures the behavior of the Zoom Minus Quick Key (press down).
- Zoom Out will zoom out the display the same as Zoom Plus (press up) zooms in, one step out per press.
- Zoom 1x will instantly zoom out all the way back to the device's native zoom.

ABOUT

Display device info:

- Model Name
- Firmware Version
- Wifi Software Version

Reticle	Ν	OTAC	Zoom Out
Photo/Video	> Z	loom Shortcut	Zoom 1x
Device Settings			
Feature Settings			
About			
Button Description			
Exit Settings			







BUTTON DESCRIPTION

Quick Reference guide to the Quick Key actions.



INSTALLING / USING THE BDX APP

The ECHO SV was designed for long range shooters and hunters with onboard environmental sensors and an embedded ballistics calculator for greater precision at long distances. To get the most out of your thermal sight, download the SIG Ballistic App (SIG BDX) and synchronize your smartphone with your ECHO. Once a ballistic profile is synchronized with your thermal sight you no longer need to carry your smartphone to take advantage of the advanced ballistics embedded on your thermal sight unless you intend to override environmental settings.

In this section you will download the SIG Ballistic App (SIG BDX), set up a Ballistic Profile, configure your thermal sight by selecting one profile and then downloading to your thermal sight.





BALLISTICS DATA XCHANGE – DOWNLOADING AND CONFIGURING THE FREE BDX APP

In this section you will download the BDX App, pair the App with your ECHO[®], and create a custom bullet profile.

1. Turn Bluetooth on

Check in Settings on your Android or iOS device to make sure that Bluetooth is on. If Bluetooth is off, switch it on.

Settings	11:14 AM Mon, October 30	\$ \sim 1	Settings Bluetooth	
WIRELESS & NETWORKS				
🕏 Wi-Fi 🛛 🔊	Wi-Fi Location Sound	Portrait Bluetooth	Bluetooth	? *
8 Bluetooth	xfinitywifi	Outdoors		

2. Download the BDX® App from the App Store / Google Play Store

Go to the App Store or the Google Play store and download the SIG SAUER BDX App. Search for the word SIG SAUER or BDX.







3. Launch the free SIG SAUER BDX[®] App and Pair with your ECHO[®] (Enter your PIN code)

On your smartphone, open the BDX App, click on PAIRING, turn on your ECHO by holding the center button and then press "Scan for Devices" on the App. Your ECHO should be listed in the SIGHTS column and "Select Device". Your sight serial number should be listed in white letters. Touch the ID in white.

You will be prompted to enter a pin number. The number will be displayed on the screen of your ECHO. Once completed, press "OK" to complete the pairing operation. You will now see your ECHO ID in blue listed below the Sights column. You can now exit this screen. If you enter the incorrect PIN code you can restart this process over again.







3a. Updating your ECHO® to the latest software during Pairing

You may be prompted to update the software on your ECHO. These software updates are mandatory and allow SIG SAUER to ensure that your BDX[®] App and ECHO perform optimally. Most updates take less than 5 minutes. Ensure that your ECHO is turned on and that your smartphone has at least 25% battery life remaining before installing any software updates. For best operation, be sure to keep your smartphone awake during the entire installation process.



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4. Configure up to 25 custom bullet profiles

The BDX[®] App allows you to create and modify up to 25 profiles. From the home screen of the App, touch PROFILES. Only one profile can be active at any time and is denoted by the BDX Icon in blue to the right of the screen. The BDX App comes with one default .308 profile. You can edit this profile by touching "Profile 1" or create a new one by touching the "New Profile" in the upper right corner of the App. Next, touch LIBRARY, then select a caliber and bullet manufacturer. On the Gun Profiles page, you can rename the profile by touching on the "Custom Gun 1" and typing in a new name.







After selecting a bullet manufacturer, select the actual bullet you intend to use. Once selected, you will return to the Gun Profile page where you will need to click on the sync icon to the right to activate this profile. In this example, the new profile is called ".223 Sierra" – be sure to activate this profile.

BD)



LOADING A BALLISTIC PROFILE AND CREATING A DIGITAL BALLISTIC RETICLE

After paring with your ECHO, navigate to the Sights Screen.

Upon connection your selected ballistic profile and Digital Ballistic Reticle (DBR) will be sent to your ECHO. The active profile is displayed at the top of the Sights Screen. The same name will be displayed in the BDX Disturbed reticle preview within the Reticle Style Selection Menu.

Modifications to the DBR will be synchronized with your ECHO in real-time. You have the option of using fixed holds or ballistic holds. If you choose fixed holds you can enter in your desired hold overs in either MILS or MOA. You have the ability to illuminate up to 4 hold over dots. If you choose ballistic holds you can choose up to 4 different distances to illuminate. These distances can be in either meters or yards. The default is 100 yard increments. To change these increments, tap on the yardage you would like to change and enter your new value. You are able to toggle each hold over on and off. The ballistics for these hold overs correspond to the gun profile that you have chosen as active.







DOWNLOAD MEDIA

Арр

Media can be downloaded to your smartphone through the SIG BDX 2.0 APP. Access the files through the sights page while connected to your ECHO.

Cable

Using the external USB-C port on your ECHO you can plug into a computer. The ECHO will enumerate as an external drive. Photos and Videos will be organized into two self named folders.

NOTE

The recording of media functionality is disabled while connected as a computer drive.

CLEANING

CAUTION

ALWAYS BLOW DUST OR DEBRIS FROM LENSES PRIOR TO USING ANY CLOTH OR LENS PEN. FAILURE TO DO THIS MAY RESULT IN SCRATCHING OF THE LENSES.

- · Keep lenses clear by using a soft cloth or provided Lens Pen.
- The best way to maintain image quality is by keeping lenses clear of dirt and dust that cause scratches.
- · Always use the provided flip-back lens covers to ensure that the sight optics remain protected.

TROUBLESHOOTING

POI changes between groups.

- · Check that the mount is affixed tightly to the rail.
- · Check/Clean firearm.
- · Check for variations in ammunition.

Product will not power-on.

- · Install new 18650 battery.
- Tighten battery cap.





ECHO SV	SPECIFICATIO	ONS	SV35 – LRF		SV50 – LRF
Magnification		1.5 – 12x 2 – 16x		2 – 16x	
Field of View		12.57° 8.8°		8.8°	
Frame Rate		50 Hz			
Resolution		640 x 512			
Color Palettes		8			
Video Recording		Yes			
BDX Enabled		Yes			
Runtime		11+ Hours			
Battery		(2) 18650			
Waterproofing		IP67			
OLED Screen Re	solution	1024 x 768			
Pixel Pitch		12 µm			
Communications		Wi-Fi / Bluetooth			
Media Storage		32 GB			

MEASUREMENTS	IMPERIAL	METRIC	
OVERALL HEIGHT (A)	3.5 in	88 mm	
OVERALL LENGTH (B)	10.7 in	273 mm	
OVERALL WIDTH (C)	4.0 in	102 mm	
WEIGHT W/O BATTERY	30.5 / 31.3 oz	867 / 888 g	









CLASS 1M LASER PRODUCT. INVISIBLE LASER RADIATION. DO NOT VIEW DIRECTLY WITH OPTICAL INSTRUMENTS (BINOCULARS OR TELESCOPES)

This product complies with 21 CFR 1040.10 and 1040.11 except for conformance with IEC 60825-1 Ed.3, as described in Laser Notice No. 56, dated May 8, 2019.

FCC ID: 2AP8S-ECHOSV IC: FG6223ASRD-W4 Po < 10W, λ = 905 nm, t = 28 ns



This product has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. The equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with these instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this product does cause interference to radio or television reception the user is encouraged to try to correct the interference by one or more of the following:

- · Reorient or relocate the receiving antenna
- · Increase the separation between this product and the receiver
- · Connect the equipment to an alternative outlet or receiver
- Consult a technician.

Shielded interference cable must be used with the equipment in order to comply with the limits for a digital device pursuant to Subpart B of Part 15 of FCC Rules.

Specifications and designs are subject to change without any notice or obligation on the part of the manufacturer.

CAUTION

USE OF CONTROLS OR ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE. CHANGES OR MODIFICATIONS NOT EXPRESSLY APPROVED BY THE PARTY RESPONSIBLE FOR COMPLIANCE COULD VOID THE USER'S AUTHORITY TO OPERATE THE EQUIPMENT.



LASER APERTURE





FCC STATEMENT:

This device complies with Part 15 of the FCC rules. Operation is subject to the following two conditions:

- · This device may not cause harmful interference, and
- This device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void your authority to operate the equipment.

NOTE

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- · Reorient or relocate the receiving antenna.
- · Increase the separation between the equipment and receiver.
- · Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.





INDUSTRY CANADA:

This device complies with Industry Canada licence RSS standard(s). Operation is subject to the following two conditions:

- This device may not cause interference, and
- This device must accept any interference, including interference that may cause undesired operation of the device.

Le present appareil est conforme aux CNR d'Industrie Canada applicable aux appareil radio exempts de licence.

L'exploitationestautorisée aux deux conditions suivantes:

- · l'appareil ne doit pas produire de brouillage, et
- l'utilisateur de l'appareildoit accepter tout brouillage radio électrique subi, mêmesi le brouillage est susceptible d'encompromettre le fonctionnement

The device meets the exemption from the routine evaluation limits in section 2.5 of RSS 102 and compliance with RSS-102 RF exposure, users can obtain Canadian information on RF exposure and compliance.









SIG SAUER[®] INFINITE GUARANTEE™

SIG SAUER[®] has a history of quality and reliability that dates back more than 250 years. We understand the importance of true dependability whether it be in the line of duty, at the shooting range or on your next hunt and we continually strive to deliver products that meet and exceed the expectations of even the most demanding customers. That's why SIG SAUER is proud to offer our INFINITE GUARANTEE* on all our firearms, optics, and suppressors.

Our promise: We warrant that your new SIG SAUER firearm, optic, or suppressor was originally manufactured free of defects in material, workmanship, electrical, optical, and mechanical function. We will repair your SIG SAUER product in the event it becomes damaged or is defective in any way, at no charge to you. If we cannot repair your product, we will replace it or, if we cannot replace it, we will provide you with a replacement of equal value. All with no questions asked, forever.

SIG SAUER[®] Infinite Guarantee

- Fully Transferable
- No Warranty Card Required
- No Receipt Required
- No Time Limit Applies
- No Charge

Please note that our Infinite Guarantee excludes coverage for intentional damage, misuse, cosmetic damage that does not affect the performance of the optic, loss, theft, or unauthorized repair or modification. Excludes Tritium components.

Customers seeking warranty coverage must first obtain a Return Merchandise Authorization (RMA) by contacting SIG SAUER Customer Service and return the product unloaded and freight prepaid.

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This warranty applies to commercial customers only and does not apply to government, noncommercial, or non-US customers. Non-US COMMERCIAL CUSTOMERS MUST PURCHASE PRODUCT THROUGH AN AUTHORIZED SIG SAUER DEALER WITHIN THEIR COUNTRY OF RESIDENCE FOR THIS WARRANTY TO APPLY







sigsauer.com

FOR PRODUCT SERVICE ON THIS MODEL, PLEASE CALL 603-610-3000

12100 SW Tualatin Rd, Tualatin, OR 97062

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