



**SIG SAUER**



## ***P365 BLOWBACK SERIES AIRSOFT PISTOL OPERATOR'S MANUAL: HANDLING & SAFETY INSTRUCTIONS***



READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING THIS AIRSOFT GUN. DO NOT DISCARD THIS MANUAL.

THIS MANUAL SHOULD ALWAYS ACCOMPANY THIS AIRSOFT GUN AND BE TRANSFERRED WITH IT UPON CHANGE IN OWNERSHIP, OR WHEN THE AIRSOFT GUN IS PRESENTED TO ANOTHER PERSON.



# WARNINGS

## 1.0 SAFETY WARNINGS

READ THIS OWNER'S MANUAL COMPLETELY. DO NOT BRANDISH OR DISPLAY THIS AIRSOFT GUN IN PUBLIC. IT MAY BE CONFUSING TO PEOPLE AND MAY BE A CRIME. POLICE AND OTHERS MAY THINK THIS AIRSOFT GUN IS A FIREARM. DO NOT USE OR CARRY THE AIRSOFT GUN IN SITUATIONS WHERE IT COULD BE MISTAKEN FOR A FIREARM. THIS AIRSOFT GUN IS NOT A TOY. TREAT IT WITH THE SAME RESPECT YOU WOULD A FIREARM. ALWAYS CAREFULLY FOLLOW THE SAFETY DIRECTIONS FOUND IN THIS OWNER'S MANUAL AND KEEP THIS MANUAL IN A SAFE PLACE FOR FUTURE USE. MISUSE OR CARELESS USE MAY CAUSE SERIOUS INJURY, ESPECIALLY TO THE EYE. THE USE AND PURCHASE OF THIS AIRSOFT GUN IS NOT RECOMMENDED FOR PERSONS UNDER 18 YEARS OF AGE.

## THE BASIC RULES OF SAFE AIRSOFT GUN HANDLING

ALWAYS treat every Airsoft gun as if it were loaded.

ALWAYS point the Airsoft gun in a safe direction. DO NOT point any Airsoft gun, loaded or unloaded, at any undesired target.

ALWAYS be sure of your backstop, what lies beyond, and the safety of bystanders before you shoot.

ALWAYS keep your finger clear of the trigger until ready to fire.

DO NOT brandish, tamper with, or attempt to alter Airsoft gun in any way. Actions may result in injury, especially to the eye.

NEVER alter or remove the orange tip or any safety markings on the Airsoft gun.

ALWAYS use clean, dry, ammunition of the proper type and caliber for your Airsoft gun. Never reuse ammunition.

ALWAYS be sure you and those around you wear proper eye protection when shooting.

ALWAYS carry your Airsoft gun so that you can control the direction of the muzzle if you fall or stumble.

NEVER shoot at a flat surface or water to avoid ricochet.

DO NOT leave a loaded Airsoft gun unattended. Airsoft guns and ammunition should be stored separately, locked if possible, beyond the reach of children, careless adults, and unauthorized users.

NEVER allow your Airsoft gun to be used by anyone who has not read and understood this operator's manual.

ALWAYS be sure that the barrel is clear of any obstruction.

NEVER drink alcoholic beverages or take drugs before or during shooting, as your vision and judgment could be seriously impaired, making your Airsoft gun handling unsafe.

### 1.1 EYE PROTECTION



ALWAYS WEAR SAFETY GLASSES THAT MEET THE REQUIREMENTS OF AMERICAN NATIONAL STANDARDS INSTITUTE/INTERNATIONAL SAFETY EQUIPMENT ASSOCIATION (ANSI/ISEA) Z87.1 OR EUROPEAN STANDARD (EN) 166 WHEN HANDLING, PRACTICING, OR PLINKING WITH AN AIRSOFT GUN. WHEN TRAINING OR USING IN FIELD EVENTS AND COMPETITIONS, PROPER EYE AND FACE PROTECTION DESIGNED FOR AIRSOFT GUNS MUST BE WORN BY THE USER AND ANY PERSON WITHIN RANGE.

### 1.2 PROP 65 WARNING



CANCER AND REPRODUCTIVE HARM [WWW.P65WARNINGS.CA.GOV](http://WWW.P65WARNINGS.CA.GOV)

### 1.3 EXPLOSION HAZARD



KEEP CO2 CYLINDERS AWAY FROM HEAT AND FLAMES. TEMPERATURES OVER 120 F (50 C) CAN CAUSE AN EXPLOSION RESULTING IN SERIOUS INJURY OR DEATH. NEVER ALLOW CO2 CYLINDERS OR AIRSOFT GUN TO SIT FOR EXTENDED PERIODS OF TIME IN DIRECT SUNLIGHT OR STORE IN YOUR VEHICLE.

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## 2.0 PRODUCT DESCRIPTION



### 3.0 MODEL SPECIFICATIONS



MODEL	PROFORCE P365
SKU	AIR-PF-365
Operating System	CO2 (12g)
Action Type	Semi-Auto (Blowback)
Muzzle Velocity*	Up to 350 FPS (107 MPS) w/ 0.20g
Muzzle Energy*	Up to 0.84 FPE (1.14J) w/ 0.20g
Caliber	6mm
Ammo Type	BB (Airsoft)
Optimal Ammo Weight	0.20g - 0.25g
Magazine Capacity	12 rds
Last Round Hold Open	Yes
Shots Per Charge*	60 - 70
Sights	Fixed
Optics Mount	No
Accessory Rail	SIG Rail
Hop-Up	Fixed
Inner Barrel	Brass, Smooth Bore
Muzzle Thread	No
Trigger Action	SAO
Trigger Weight	4.0 lbs
Safety	Manual
Slide Material	Metal
Frame Material	Polymer
Weight	13.0 oz. (0.37kg)
Overall Length	5.7 in (145mm)
Overall Height	4.6 in (117mm)
Overall Width	1.1 in (28mm)

\*Muzzle Velocity/Energy and Shots Per Charge will vary depending upon ambient temperature and firing cadence.

## 4.0 OPERATING SAFETY

The P365 series airsoft pistol is equipped with ambidextrous thumb safety switches. The left switch is illustrated here however, the safety can be engaged or disengaged using either the left or right hand switch.



### SAFETY ON

The trigger will be physically locked to prevent accidental firing.



### SAFETY OFF

The airsoft pistol will fire one (1) BB for each pull of the trigger.

### CAUTION

THE THUMB SAFETY CANNOT BE ENGAGED UNLESS THE PISTOL IS COCKED. DO NOT ATTEMPT TO FORCE THE SAFETY ON WHEN THE PISTOL IS NOT COCKED, OR DAMAGE CAN OCCUR.

## 5.0 LOADING PROPELLANT



Remove the large threaded plug on the bottom of the magazine by turning it counter-clockwise using the provided Allen key. Gently insert a 12g CO2 cartridge into the bottom of the magazine, neck first. Reinstall the plug by turning it clockwise. Once inserted, tighten the threaded plug and listen for a hissing sound as the CO2 seal is punctured. It is recommended to tighten the cap rapidly at this point to prevent loss of CO2. Continue to tighten until snug and the cartridge will seal.

### CAUTION

DO NOT OVER-TIGHTEN AS THIS CAN CAUSE DAMAGE TO THE THREADED PLUG AND INTERNAL SEALS.

## 6.0 LOADING MAGAZINE



Pull the magazine's follower (A) to the bottom of the track and push it sideways into the locking notch. Depress the loading gate (B) and load the BBs into the top of the magazine until approximately half a BBs width remains between the top of the magazine and the last BB loaded. Then, push the follower sideways out of the locking notch to release it.

## 7.0 FIRING THE PISTOL



Keep the muzzle pointed in a safe direction. Insert the loaded magazine firmly into the grip of the pistol until it locks in place. Pull back on the slide until it stops and then release it. The slide will return forwards on its own. This will cock the internal hammer so the pistol is now ready to fire.

Aim the pistol at your target, squeeze the trigger to the rear and the pistol will fire. Upon firing the slide will recoil, automatically recocking the hammer. Release the trigger and allow it to return all the way forward before firing again. Once all BBs have been fired from the magazine, the slide will lock to the rear on the slide catch (A). Press the magazine catch button to remove the magazine and reload BBs and propellant as needed. After reloading, pull back and release the slide, or depress the slide catch, to allow the slide to return forward and resume firing.

### CAUTION

IF THE SLIDE FAILS TO LOCK TO THE REAR, OR FAILS TO RECOCK THE PISTOL, IT IS AN INDICATION THAT THE PROPELLANT IN THE PISTOL IS LOW AND NEEDS TO BE REPLACED/RECHARGED.

## 8.0 DISASSEMBLY/ASSEMBLY



**NOTE:** Disassembly is not necessary to perform regular maintenance. The pistol should only be disassembled in the occurrence of a malfunction or jam which would require disassembly to clear.

**Removing Slide:** Press the magazine catch button to remove the magazine from the pistol. Pull the slide back and release it to ensure the hammer is cocked. Rotate the take down lever (A) clockwise as shown until the takedown lever can no longer rotate. Grasp the slide and pull back fully to the rear, and then lift the rear of the slide off of the grip. Then, pull the slide forward off of the grip.

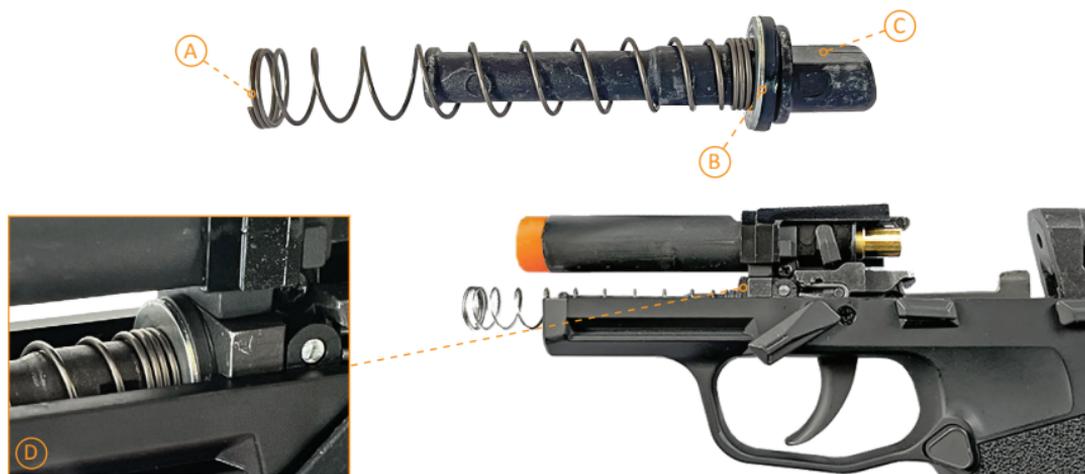
### CAUTION

DO NOT PULL THE TRIGGER WHILE THE SLIDE IS REMOVED. DOING SO WILL ALLOW THE HAMMER TO FALL WHICH WILL PREVENT THE SLIDE FROM BEING REINSTALLED AND WILL REQUIRE THAT THE HAMMER BE MANUALLY COCKED BEFORE THE PISTOL CAN BE REASSEMBLED.



**Manually Cocking Hammer:** If the trigger is accidentally pulled while the slide is removed so that the hammer falls, it must be manually recocked before the pistol can be reassembled. Otherwise, the hammer will prevent the slide from returning forward once reassembled.

To manually recock the hammer, insert a tool such as a small screwdriver in front of the hammer (A). Then, carefully push the hammer to the rear until the hammer locks in the down position.



**Reinstalling Recoil Spring Guide:** If the recoil spring guide is removed during disassembly, ensure that the recoil spring (A) and bushings (B) are positioned as shown with the metal bushing being placed between the spring and the rubber bushing on the spring guide.

Install the recoil spring guide assembly into the pistol with the flat side of the spring guide (C) oriented facing up towards the barrel. Ensure that the bushings are seated flush against the barrel assembly as illustrated in (D). If the bushings aren't seated properly, they can prevent the slide from traveling fully to the rear during reassembly.



**Reinstalling Slide:** First ensure that the recoil spring guide bushings are seated properly, then guide the slide onto the barrel and guide rod. Pull the slide fully to the rear and then lower the slide down onto the grip. Allow the slide to return forward and then rotate the takedown lever counter-clockwise to its original position.

## 9.0 GAS GUN GENERAL USE & MAINTENANCE

### TEMPERATURE AND OPERATION

**TEMPERATURE:** Temperature has a major effect on the performance and function of a gas powered air gun. They will not operate correctly when either the ambient temperature is too cold, or the internal temperature of the gun/gas is too cold. Gas air guns should not be used if the ambient temperature is below 59°F/15°C. Gas will not be able to expand properly when it is cold and will cause the air gun to malfunction as well as reducing performance and efficiency. Additionally, high humidity will have a negative effect on gas expansion similar to cold temperatures.

**WARNING SIGNS:** When the ambient temperature, or the temperature of the gas and/or gun gets too cold, white plumes of vapor will usually be seen venting from the air gun while firing due to the gas not expanding fully. If this occurs, and ambient temperature/humidity is in the optimal range, the user should stop shooting and allow the air gun to return to room temperature. Components of the air gun should no longer feel cold to the touch before resuming.

**RAPID FIRE:** When a gas gun is fired rapidly, it will cause the gas temperature to drop quickly. It is important for the user to monitor the temperature of the gas air gun during use and allow time for temperatures to regulate to avoid malfunction. Allowing more time between shots/reloads will increase gas efficiency noticeably. If the gun houses the CO<sub>2</sub>/Green Gas in its magazine, is recommended to have a spare magazine so that one magazine can be allowed to warm up as the other is being used.

**FILLING MAGAZINE:** When using a Green Gas model, the magazine will be cold after filling due to the gas expanding. It is important to allow time for the magazine to return to room temperature before use for optimum performance. Otherwise, the air gun will malfunction, and the internal seals could be damaged. Magazines can be held in your hand or placed in a pocket to help them return to room temperature.



**⚠ WARNING**

FOR USE WITH 6MM AIRSOFT BBs ONLY. USE OF ANY OTHER AMMUNITION MAY RESULT IN INJURY, OR DAMAGE TO THE AIRSOFT GUN. DO NOT REUSE AMMUNITION. TO ACHIEVE OPTIMUM ACCURACY AND PERFORMANCE, USE 6MM AIRSOFT BBs WHICH ARE SEAMLESS, POLISHED AND WEIGHING .20g OR HEAVIER.

**⚠ WARNING**

DO NOT FIRE A GAS GUN WHILE HOLDING IT ON ITS SIDE OR INVERTED. DOING SO WILL CAUSE LIQUID GAS TO EXPEL FROM THE VALVE WHICH CAN CAUSE INJURY IF ALLOWED TO COME IN CONTACT WITH SKIN AND WILL DAMAGE THE SEALS WITHIN THE VALVE.

## AMMUNITION

**QUALITY AMMO:** Avoid using the lowest cost ammo, as lower cost typically translates into lower quality. Low quality ammo can have imperfections which will have a negative impact on performance such as how accurate the gun can be, the velocity it can shoot and how reliability it can feed and function. Investing in higher quality ammo will allow the gun to achieve higher performance with less chance of malfunction. Never use ammo that has visible imperfections such as seams or a rough surface. Ammo with a seamless, high polished finish will provide superior performance.

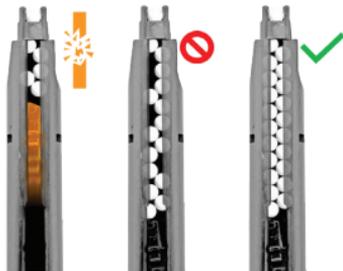
**PROPER WEIGHT:** Always use the recommend weight range listed in the air gun's specifications. Using ammo outside of the recommend weight range will have a negative effect on accuracy and may cause the gun to jam or malfunction.



## LOADING MAGAZINE

**RELEASING FOLLOWER:** When loading the magazine, be careful to maintain positive control of the magazine's follower until it, or the BBs it is pushing, are at rest against the top of the magazine. Releasing the follower and allowing it or the BBs to hit the top of the magazine with force will result in damage to the magazine.

**UNIFORM PATTERN:** Some models have a "double stack" magazine in which the BBs are oriented in a staggered pattern. It is important that the BBs are loaded so that they are staggered in a uniform pattern. Aside from reducing the capacity of the magazine when not staggered correctly, doing so can cause the magazine to jam and fail to feed properly.



## LUBRICATION

**OIL TYPE:** Air guns require very little maintenance and only require that a thin film of oil be maintained on contact areas between moving parts. Use of silicone oil designed specifically for air gun models is recommended. General purpose lubricants and lubricants for firearms should not be used since they are petroleum based and can be harmful to the seals of an air gun.

**CO2 CARTRIDGE:** For models which use CO2, a drop of silicone oil should be applied to the tip of the CO2 cartridge, or directly into the pierce pin, every three (3) CO2 cartridges. This will help keep the internal valves and seals of the air gun lubricated.

100% SILICONE OIL



PETROLEUM BASED LUBRICANTS



CO2 CARTRIDGE LUBRICATION



### ⚠ CAUTION

DO NOT USE .12g BBs OR ANY BB LIGHTER THAN .20g. DO NOT USE ANY BB WHICH IS NOT SEAMLESS AND POLISHED. AVOID USING "BULK" BBs AS THEY ARE TYPICALLY LOW QUALITY AND CAN DAMAGE YOUR AIRSOFT GUN.

### ⚠ CAUTION

IF THERE IS A JAM OR OBSTRUCTION IN THE BARREL, NEVER ATTEMPT TO SHOOT ANOTHER BB. DOING SO CAN CAUSE PERMANENT DAMAGE TO THE AIRSOFT GUN. STOP FIRING IMMEDIATELY, ENGAGE THE SAFETY AND REMOVE THE MAGAZINE BEFORE CLEARING THE OBSTRUCTION. IF THE MAGAZINE WILL NOT DROP FREE, ATTEMPT TO PULL IT GENTLY FROM THE AIRSOFT GUN. ONLY USE A PLASTIC OR WOODEN CLEARING ROD TO REMOVE OBSTRUCTIONS. USE OF METAL CLEARING RODS CAN CAUSE PERMANENT DAMAGE TO THE BARREL.

## 10.0 STORAGE & TRANSPORTATION

### MAKE IT SAFE

**UNLOADING:** The best way to unload an air gun is to fire all ammunition from the magazine. If this is not possible, ammunition can be pushed out manually using a small rod or, if applicable, emptied through the loading port.

**GREEN GAS MODELS:** When storing green gas magazines, it is recommended to keep the magazine pressurized with a small amount of gas in the magazine. This will help maintain the seals and will prolong the life of your air gun.

**CO2 MODELS:** When storing CO2 magazines, it is recommended to remove the CO2 if the air gun will not be used for an extended period of time. Keeping the cartridge installed against the seal can cause the seal to deform and may prevent it from sealing properly. The best way to empty gas is to simply dry fire the air gun until the cartridge is empty. If a CO2 cartridge still containing gas needs to be removed, hold the magazine upright so that the tip of the cartridge is pointed up and slowly reverse the piercing mechanism to gradually release the gas. Avoid releasing the gas rapidly as this can freeze and damage the pierce pin packing. Never release gas by pressing the exhaust valve!



### ⚠ CAUTION

DO NOT PRESS THE EXHAUST VALVE ON THE BACK OF THE MAGAZINE TO RELEASE GAS. THIS WILL CAUSE A LARGE VOLUME OF GAS TO RUSH OUT AND FREEZE THE SEALS WITHIN THE VALVE WHICH WILL DAMAGE THEM. THE BEST WAY TO EMPTY GAS IS TO SIMPLY DRY FIRE THE AIR GUN UNTIL EMPTY. IF CO2 CARTRIDGE STILL CONTAINING GAS NEEDS TO BE REMOVED, HOLD THE MAGAZINE UPRIGHT SO THAT THE TIP OF THE CARTRIDGE IS POINTED UP AND SLOWLY REVERSE THE PIERCING MECHANISM TO GRADUALLY RELEASE THE GAS. AVOID RELEASING THE GAS RAPIDLY AS THIS CAN FREEZE AND DAMAGE THE PIERCE PIN PACKING.

## KEEP IT SAFE

**STORAGE:** Always store the air gun in a cool, dry place. Never store the air gun in a location with elevated temperatures such as next to a furnace or boiler, or leave the air gun in your vehicle on a warm day. Be aware of high and low temperatures outside of the optimum storage/operating range (59°F/15°C to 90°F/32°C) as parts/equipment such as high pressure gases, seals, etc. can be affected and/or damaged. Store your unloaded air gun separate from your ammunition and in places inaccessible to children and unauthorized persons, under lock and key if possible.

**TRANSPORTING:** When transporting your air gun, keep it unloaded and on safe for your safety and for the safety of others. It is your responsibility to familiarize yourself with the laws of any state you will be traveling through with your air gun.



## WARNING

IMPROPER USE OR HANDLING OF COMPRESSED GAS CAN RESULT IN INJURY OR DEATH. MAXIMUM STORAGE OR OPERATION TEMPERATURES SHOULD NEVER EXCEED 122°F (50°C).

## 11.0 SAFE USE AND HANDLING OF COMPRESSED GAS CYLINDERS

### **WARNING**

IT IS POSSIBLE THAT CERTAIN CONDITIONS MAY AFFECT A COMPRESSED GAS CYLINDER, WHICH CAN IMPACT ITS PROPER PERFORMANCE. THESE CONDITIONS INCLUDE THE USAGE, MAINTENANCE AND STORAGE AT TEMPERATURES THAT ARE HIGHER OR LOWER THAN (59°F/15°C TO 90°F/32°C).

HIGH TEMPERATURES CAN INCREASE PRESSURE IN THE COMPRESSED GAS CYLINDER, AND WITHIN THE AIR GUN, LEADING TO HIGHER THAN STANDARD OPERATING PRESSURE. THIS EXCESS PRESSURE COULD CAUSE THE AIR GUN TO MALFUNCTION OR BE PERMANENTLY DAMAGED. MAXIMUM STORAGE OR OPERATION TEMPERATURE SHOULD NEVER EXCEED 122°F (50°C). THIS TEMPERATURE CAN BE REACHED IF YOU LEAVE THE AIR GUN UNDER DIRECT SUNLIGHT ON A BRIGHT DAY.

THUS, TO ENSURE PROPER AIR GUN OPERATION, DO NOT EXPOSE IT OR THE COMPRESSED GAS CYLINDERS TO HIGH TEMPERATURES OR DIRECT SUNLIGHT FOR LONG PERIODS OF TIME. OTHERWISE, THE COMPRESSED GAS CYLINDER COULD OVERHEAT AND EXPLODE, WHICH MAY DAMAGE THE AIR GUN AND CAUSE INJURIES OR DEATH TO PEOPLE AROUND IT.

## 12.0 SERVICE / SHIPPING POLICY

If you have questions concerning the performance or servicing of your Airsoft gun, please write or call:

SIG SAUER, Inc.  
Attention: Customer Service  
18 Industrial Drive, Exeter, NH 03833

Phone: (603) 610-3000 ext. 1  
Fax: (603) 766-7002

IF YOU DO NOT UNDERSTAND THE INSTRUCTIONS FOR OPERATING YOUR AIR GUN, IT IS YOUR RESPONSIBILITY TO CALL OUR CUSTOMER SERVICE DEPARTMENT AT (603) 610-3000 EXT. 1 BEFORE USING YOUR AIR GUN.

In the event that you need to return your Air gun to the SIG SAUER Service Department, here's what to do:

1. Contact Customer Service at (603) 610-3000 ext. 1 for a return merchandise authorization (RMA) number, which will allow SIG SAUER to track the status of your return from its receipt at SIG SAUER through its return to you. Please do not send your Air gun until you obtain an RMA number.
2. Make sure that the chamber and magazine(s) are unloaded and that no ammunition is included with your returned Air gun.
3. Package the Air gun securely to prevent damage. Enclose a letter that includes your name, street address, daytime phone number, model and serial number, and a detailed description of the problem you have experienced or the work that you want performed. With the exception of extra magazines, do not include any other accessories such as scopes or mounts.
4. SIG SAUER is not responsible for any Air gun until it is received, nor for damage incurred during shipment.

5. Ship your Airsoft gun insured and prepaid (we do not accept collect shipments) to:

SIG SAUER, Inc.  
Attention: Service Department  
18 Industrial Drive Exeter, NH 03833

Don't forget to write your RMA number on the package.

A copy of this instruction manual should always accompany this Airsoft gun and be transferred with it upon change of ownership.

## 13.0 WARRANTY INFORMATION

### SIG SAUER AIRSOFT/AIR GUN/AIR ACCESSORY LIMITED WARRANTY

SIG SAUER warrants that the enclosed AIRSOFT/AIRGUN/AIR ACCESSORY product was originally manufactured free of defects in material, workmanship, and mechanical function. For the applicable periods listed below, SIG SAUER agrees to correct any defect in the product for the original purchaser by repair, adjustment, or replacement, at SIG SAUER's option, with the same or comparable quality components (or by replacing the product at SIG SAUER's option); provided however, that the product is returned unloaded and freight prepaid to SIG SAUER at 18 Industrial Drive, Exeter, NH, 03833.

Limited Warranty Applicable Periods:

- SIG SAUER® AIR ONE Airsoft Models – Thirty (30) days from date of purchase
- SIG SAUER® PROFORCE Airsoft Models – Ninety (90) days from date of purchase

- SIG SAUER® AIRGUN Models (non-HUNTER models) – One-hundred and eighty (180) days from date of purchase
- SIG SAUER® HUNTER AIRGUN Models – One (1) year from date of purchase
- SIG SAUER® AIR ACCESSORIES – Sixty (60) days from date of purchase

Proof of purchase will be required with any request for warranty repair.

This limited warranty is null and void if the product has been misused, damaged (by accident or otherwise), fired with improper ammunition, fired with an obstruction in the barrel, damaged through failure to provide reasonable and necessary maintenance as described in the manual accompanying the product, or if unauthorized repair or any alteration, including of a cosmetic nature, has been performed on the product. This limited warranty does not apply to normal wear and tear of any parts.

Subject to the foregoing, this limited warranty confers the right to have the covered product or its parts repaired, adjusted, or replaced exclusively upon the original purchaser, which right is not transferable to any other person.

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THIS WARRANTY APPLIES TO U.S. COMMERCIAL CUSTOMERS ONLY, AND DOES NOT APPLY TO GOVERNMENT, MILITARY, LAW ENFORCEMENT, OR NON-US CUSTOMERS. NON-US CUSTOMERS SHOULD CONTACT THEIR LOCAL DEALER OR DISTRIBUTOR FOR APPLICABLE WARRANTY COVERAGE.

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