

SIGSAUER®
when it counts®



P365

OPERATORS MANUAL: HANDLING & SAFETY INSTRUCTIONS



**READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY
BEFORE USING THIS FIREARM. DO NOT DISCARD THIS MANUAL**

This operators manual should always accompany this firearm and be transferred with it upon change of ownership, or when the firearm is loaned or presented to another person.



WARNINGS

1.0 Safety Warnings

READ THIS ENTIRE MANUAL THOROUGHLY AND CAREFULLY PRIOR TO USING THIS SIG SAUER FIREARM.

The warnings in this operator's manual are extremely important. By understanding the dangers inherent in the use of any firearm, and by taking the precautions described in this manual, you can experience a higher level of safety in the use of your firearm. Failure to heed any of these warnings may result in serious injury or death to you or others, as well as severe damage to the firearm or other property.

SIG SAUER firearms are designed to function reliably with proper care and knowledgeable use. You must understand the safe operation and use of your SIG SAUER firearm. Read and follow these directions carefully. Do not use the firearm unless you fully understand these instructions and the safe operation of your firearm. Failure to heed any of these directions may result in serious injury or death to you or others, as well as severe damage to the firearm or other property.

Your firearm comes equipped with effective, well-designed safety features. However, never rely completely on any safety mechanism. Safety mechanisms are designed to augment, not replace safe handling practices. Careless and improper handling of any firearm can result in an unintentional discharge.

Many safety mechanisms are incorporated into your firearm. Only your safe firearm handling habits will ensure the safe use of your firearm. Like all mechanical devices, the safety mechanisms are subject to breakage or malfunction and can be negatively affected by wear, abuse, dirt, corrosion, incorrect assembly, improper adjustment or repair, or lack of maintenance.



WARNINGS

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1.0 Safety Warnings - Continued

Moreover, there is no such thing as a safety mechanism that is “childproof” or that can completely prevent accidental discharge from improper usage, carelessness, “horseplay”, or abusive handling.

The best safety is proper and applied training in safe firearm handling. Always handle your firearm as though you expect the safeties not to work.

Do not load a cartridge into the chamber until you are ready to use the pistol. If your firearm is equipped with a manual safety, keep the safety ON until you are actually ready to use the firearm. Always move the safety to its intended position and visually check it. The safety is not ON unless it is completely ON.

ABUSIVE HANDLING

All SIG SAUER firearms incorporate effective mechanical safeties. However, like any mechanical device, exposure to abusive conditions (e.g. shock, vibration, heavy or repeated drops) may have a negative effect on these safety mechanisms and cause them to fail to work as designed.

Do not subject your SIG SAUER firearm to any type of abusive handling. This includes the firearm being dropped, impact to the firearm, or the firearm being struck by another object.

Make sure you always maintain control of your firearm at all times. If your firearm does suffer an abusive event, as previously described, do not attempt to use the firearm. Keep the firearm pointed in a safe direction, unload and clear the firearm immediately, and have it inspected by a certified SIG SAUER Armorer or gunsmith prior to using the firearm.



WARNINGS

1.0 Safety Warnings - Continued

A safe direction is defined as an area in which, if the firearm were to discharge, no property damage would occur and no personal injury would result.

ABUSIVE HANDLING-CONTINUED

As previously noted, if your SIG SAUER firearm does in fact suffer an abusive event, unload it immediately and have it inspected by a certified SIG SAUER Armorer or gunsmith prior to using the firearm.

If your firearm suffers an abusive event during a life threatening / self-defense situation, you must apply immediate action by;

1. Pulling the slide completely rearward to eject the chambered cartridge.
2. Release the slide to chamber a new cartridge and re-energize the striker. (Do not ride the slide forward)
3. The firearm is now returned to proper operational condition assuming no parts have been damaged.

Intentional or repetitive abusive handling of any SIG SAUER firearm will void the manufacturer's warranty and could render the firearm unsafe.



1.0 Safety Warnings - Continued

BASIC RULES OF SAFE FIREARMS HANDLING

1. ALWAYS treat every firearm as if it were loaded.
2. ALWAYS be sure the barrel is clear of any obstruction.
3. ALWAYS be sure of your backstop, what lies beyond, and the safety of bystanders before you shoot.
4. ALWAYS use clean, dry, original factory-made ammunition of the proper type and caliber for your firearm.
5. ALWAYS wear ear protection and safety glasses when shooting.
6. ALWAYS carry your firearm so that you can control the direction of the muzzle if you fall or stumble.
7. NEVER shoot at a flat surface or water.
8. DO NOT leave a loaded fire arm unattended. Firearms and ammunition should be stored separately, locked if possible, beyond the reach of children, careless adults, and unauthorized users.
9. NEVER allow your firearm to be used by anyone who has not read and understood this operator's manual.
10. DO NOT point any firearm, loaded or unloaded, at any undesired or unsafe target.
11. NEVER discharge your firearm near an animal unless it is trained to accept the noise. An animal's startled reaction could injure it or cause an accident.
12. NEVER drink alcoholic beverages or take drugs before or during shooting, as your vision and judgment could be seriously impaired, making your firearm handling unsafe.



WARNINGS

1.0 Safety Warnings - Continued

REPLACEMENT PARTS

Do not attempt to disassemble your SIG SAUER firearm beyond the point explained in this manual. Disassembly beyond the instructions in this manual is restricted to a certified SIG SAUER Armorer or Professional Gunsmith. Failure to comply with these restrictions will void your warranty.

Warnings and instructions about the use of some SIG SAUER replacement parts, assemblies, and accessories may be described in literature accompanying the specific products. Read and carefully follow those instructions. Such warnings and instructions are provided to assure the safe functioning of the firearm. Failure to heed them may result in improper functioning, damage to the firearm, and serious injury or death.

ALTERATIONS

This SIG SAUER firearm was designed to function properly in its original condition. Unauthorized alterations can make it unsafe. Do not alter any part or add or substitute any parts or accessories not manufactured by SIG SAUER for this pistol. The addition of any parts or accessories beyond the user level of maintenance described in this manual are not authorized.



1.0 Safety Warnings - Continued



PROTECT YOUR EYES AND EARS

Always wear eye protection that meets the requirements of American National Standards Institute (ANSI) Z87.1 and ear plugs or “earmuff” type hearing protectors whenever you are shooting. Always make certain that persons close to you are similarly protected. Unprotected eyes may be injured by powder, gas, carbon residue, lubricant, metallic particles, or similar debris that may emanate occasionally from any firearm in normal use. Without proper hearing protection, repeated exposure to shooting noise may lead to cumulative, permanent hearing loss.

ACCESSORIES

It is your responsibility to ensure all accessories, such as holsters and firearm mounted lights are compatible with this firearm and that the accessories do not interfere with the safe operation and handling of the firearm. If you are lawfully carrying the firearm concealed, you must ensure that the holster you choose is made for your particular firearm and designed for the type of carry in which you intend to engage.



WARNINGS

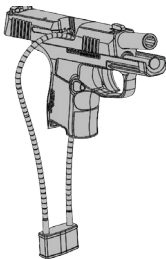
1.0 Safety Warnings - Continued

LOCKING DEVICES

This firearm was originally sold with a key operated locking device. While it can help provide secure storage for your unloaded firearm, any locking device can fail. All guns are designed to fire if they are loaded and the trigger is pulled. Therefore, never install the locking device inside the trigger guard or in any way that makes it possible to pull the trigger!

Do not leave the keys in the lock. The ultimate responsibility for secure storage of any firearm must depend upon its owner and his or her individual circumstances. Firearms should be stored unloaded, in a secure location, separate from their ammunition.

To maximize effectiveness and reduce the chances of malfunction or damage to a firearm, ALWAYS refer to the locking device's manufacturer directions for installation and removal of the device.



**NEVER INSTALL THE LOCKING DEVICE INSIDE THE TRIGGER
GUARD**



1.0 Safety Warnings - Continued

State-By-State Warnings

Certain states require, by law, that their own specified warning notices, in larger than-normal type be conspicuously included by the manufacturer, distributor, or retail dealer with firearms sold in that state. SIG SAUER sells its products in compliance with applicable laws and regulations. Because our products may be sold in these states, we include the following:

CALIFORNIA:

WARNING

"Children are attracted to and can operate firearms that can cause severe injuries or death. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison."

ADVERTENCIA

"A los niños atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene una arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la cárcel."

CONNECTICUT:

"UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

FLORIDA:

"IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."



WARNINGS

1.0 Safety Warnings - Continued

MAINE:

"ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

MARYLAND:

"WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!"

MASSACHUSETTS:

"WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventative steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths."

"IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER."

NEW JERSEY:

"IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR."



1.0 Safety Warnings - Continued

NEW YORK CITY, NY:

"THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARMS STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND OTHER UNAUTHORIZED PERSONS."

NORTH CAROLINA:

Any person who resides in the same premises as a minor, owns or possesses a firearm, and stores or leaves the firearm (i) in a condition that the firearm can be discharged and (ii) in a manner that the person knew or should have known that an unsupervised minor would be able to gain access to the firearm, is guilty of a Class 1 misdemeanor if a minor gains access to the firearm without the lawful permission of the minor's parents or a person having charge of the minor and the minor:

- (1) Possesses it in violation of G.S. 14-269.2(b)
- (2) Exhibits it in a public place in a careless, angry, or threatening manner;
- (3) Causes personal injury or death with it not in self defense; or
- (4) Uses it in the commission of a crime.

TEXAS:

"IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM."

WISCONSIN:

"IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM."

Please check with your licensed retailer, state police, or local police for additional warnings, which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters.



WARNINGS

1.0 Safety Warnings - Continued

FIREARMS SAFETY IS YOUR RESPONSIBILITY

This operator's manual is designed to assist you in learning how to use and care for your SIG SAUER® pistol properly.

Only when you are certain that you fully understand this manual and can properly carry out its instructions, should you practice loading and firing your firearm with live ammunition. Having a firearm in your possession is a full-time job; you cannot guess and you cannot forget. You must know how to use your firearm safely.

If you have any doubts about your ability to handle or use this firearm safely, you should seek supervised instruction. The SIG SAUER Academy provides all levels of firearms safety and skill training, from beginner to expert.

For more information contact:



www.sigsaueracademy.com • (603) 610-3400

Epping, New Hampshire

**SAFETY MUST BE THE FIRST AND CONSTANT CONSIDERATION OF EVERY
PERSON WHO HANDLES FIREARMS AND AMMUNITION.**

For more information about safety, responsible firearms ownership, and shooting sports, contact:

National Rifle Association (NRA) of America
11250 Waples Mill Road, Fairfax, VA 22030-7400 • 1-800-672-3888
www.nra.com

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2.0 Mechanical Characteristics and Theory

2.1 Description of Firearm

2.1.1. General

The SIG SAUER P365 pistol is a modern handgun incorporating the latest technical advances in firearm design for military, law enforcement and sporting use. The P365 is a mechanically locked, short recoil operated, striker fired pistol with semi-automatic reloading. Firing takes place with each press of the trigger until the magazine is empty. The slide remains open after the last round has been fired from the magazine.

2.1.2 Principal Features

The striker safety lock and disconnect safety ensure safe carrying of the firearm and provide instant readiness without actuating a manual safety.

Distinctive high-contrast sights, in conjunction with the ergonomically correct grip, ensure rapid target acquisition and engagement, even under poor lighting conditions.

The magazine catch can easily be reconfigured for left or right-hand operation.

An accessory rail is integrated into the grip module, facilitating the attachment of SIG SAUER tactical accessories.

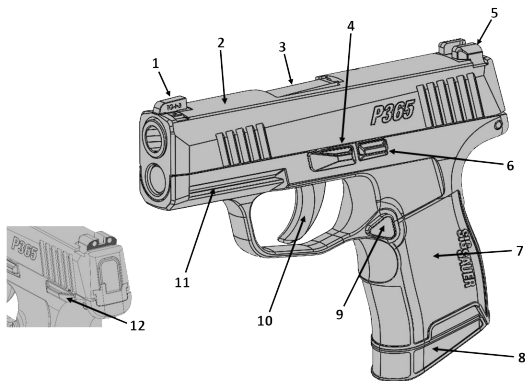
The closed design of the pistol helps keep dirt and other debris from entering the pistol, reducing the likelihood of a malfunction in harsh environmental conditions.

The P365 pistol is a striker-fired design.

The P365 is offered with an optional ambidextrous manual safety.

An optional 12 round magazine is available.

2.2 Major Components and Operator Controls



1	Front sight	7	Receiver/Grip module
2	Slide Assembly	8	*Magazine
3	Barrel	9	Magazine catch
4	Takedown lever	10	Trigger
5	Rear sight	11	Accessory rail
6	Slide catch lever	12	Manual safety lever

* 10 round extended magazine shown

3.0 Ammunition



WARNING AMMUNITION



SIG SAUER SPECIFICALLY DISCLAIMS RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS A RESULT OF, THE USE IN ANY SIG SAUER FIREARM OF NON-STANDARD, RELOADED, "REMANUFACTURED" HAND-LOADED, OR FAULTY AMMUNITION, OR CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.



Death, serious injury, and property damage can result from the use of ammunition of the wrong caliber, bore obstructions, powder overloads, or incorrect cartridge components. Always wear shooting glasses and hearing protection.

1. Use only high-quality, original, factory-manufactured ammunition. Do not use cartridges that are dirty, wet, corroded, bent, or damaged. Do not oil cartridges. Do not spray aerosol-type lubricants, preservatives, or cleaners directly onto cartridges or where excess spray may flow into contact with cartridges. Lubricant or other foreign matter on cartridges can cause potentially dangerous ammunition malfunctions. Only use ammunition of the caliber for which your firearm is chambered. The proper caliber is permanently engraved on your firearm; never attempt to use ammunition of any other caliber.
2. The use of reloaded, "remanufactured" hand-loaded, or other non-standard ammunition voids all warranties. Reloading is a science and improperly loaded ammunition can be extremely dangerous. Severe damage to the firearm and serious injury to the shooter or to others may result. Always use ammunition that complies with the industry performance standards established by the Sporting Arms and Ammunition Manufacturers' Institute, Inc. (SAAMI) or ammunition manufactured to military specifications.

3.0 Ammunition - Continued

3. Firearms may be severely damaged and serious injury to the shooter or to others may result from any condition causing excessive pressure inside the chamber or barrel during firing. Excessive pressure can be caused by obstructions in the barrel, propellant powder overloads, the use of incorrect cartridges, or defectively assembled cartridges. In addition, the use of a dirty, corroded, or damaged cartridge can lead to a burst cartridge case and consequent damage to the firearm and personal injury from the sudden escape of high-pressure propellant gas within the firearm's mechanism.

4. Immediately stop shooting. Unload/clear pistol. Field strip and check the barrel for a possible obstruction whenever:

- You have difficulty in, or feel unusual resistance in, chambering a cartridge
- A cartridge misfires (does not go off)
- The mechanism fails to extract a fired cartridge case
- Unburned grains of propellant powder are discovered spilled in the mechanism
- A shot sounds weak or abnormal. In such cases it is possible that a bullet is lodged partway down the barrel. Firing a subsequent bullet into the obstructed barrel can damage the firearm and cause serious injury to the shooter or to bystanders.

5. Bullets can become lodged in the barrel:

- If the cartridge has been improperly loaded without propellant powder, or if the powder fails to ignite (ignition of the cartridge primer alone will push the bullet out of the cartridge case, but usually does not generate sufficient energy to expel the bullet completely from the barrel).
- If the bullet is not properly seated in the cartridge case. When such a cartridge is extracted from the chamber without being fired, the bullet may be left behind in the bore at the point where the rifling begins. Subsequent chambering of another cartridge may push the first bullet further into the bore.

6. If there is any reason to suspect that a bullet is obstructing the barrel, immediately unload and clear the firearm. Field strip and look through the bore. It is not sufficient to merely look in the chamber. A bullet may be lodged some distance down the barrel where it cannot easily be seen.

**WARNING OBSTRUCTION**

IF A BULLET IS IN THE BORE, DO NOT ATTEMPT TO SHOOT IT OUT BY USING ANOTHER CARTRIDGE OR BY BLOWING IT OUT WITH A BLANK OR ONE FROM WHICH THE BULLET HAS BEEN REMOVED. SUCH TECHNIQUES CAN GENERATE EXCESSIVE PRESSURE, DAMAGE THE FIREARM, AND CAUSE SERIOUS PERSONAL INJURY.

If the bullet can be removed with a cleaning rod, clean any unburned powder grains from the bore, chamber, and mechanism before resuming shooting. If the bullet cannot be dislodged by tapping it with a cleaning rod, send the firearm to SIG SAUER.

7. Dirt, corrosion, or other foreign matter on a cartridge can impede complete chambering and may cause the cartridge case to burst upon firing. The same is true of cartridges that are damaged or deformed.

8. Do not oil cartridges, and be sure to wipe the chamber clean of any oil or preservative before commencing to shoot. Oil interferes with the friction between cartridge case and chamber wall that is necessary for safe functioning, and subjects the firearm to stress similar to that imposed by excessive pressure.

9. Use lubricants sparingly on the moving parts of your firearm. Avoid excessive spraying of any aerosol gun care product, especially where it may get on ammunition. All lubricants and aerosol spray lubricants, in particular, can penetrate cartridge primers and cause misfires. Some highly penetrative lubricants can also migrate inside cartridge cases and cause deterioration of the propellant powder; on firing, the powder may not ignite. If only the primer ignites, there is danger that the bullet may become lodged in the barrel

**WARNING EXPOSURE**

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the state of California to cause birth defects, reproductive harm, and other serious physical injury. Maintain adequate ventilation at all times. Wash hands thoroughly after exposure.

SHOOTING OR CLEANING FIREARMS MAY EXPOSE YOU TO LEAD

4.0 Handling

4.1 Preparation Instructions

Prior to firing the pistol for the first time, we strongly suggest you perform an initial cleaning and lubrication of the pistol once it is unpacked. Any fouling present will have been from final range firing at the factory prior to shipping.

Please refer to Section 8.0 for instructions pertaining to cleaning the pistol.

If you have the pistol and ammunition, and have read and understood all of the safety instructions, you are now ready to use the pistol.

4.2 Manual Safety Equipped Pistols

The SIG P365 is offered with an optional ambidextrous manual safety. The manual safety mechanically blocks the sear assembly preventing release of the striker.

To engage the manual safety, rotate the manual safety lever (Figure 1) upward with the thumb of the firing hand. The manual safety is ambidextrous. Pressing up on the lever from either side will rotate the opposite lever upward, engaging the manual safety. The slide can still be manipulated with the manual safety engaged.

To disengage the manual safety, push down on the manual safety lever (figure 2) from either side.



Figure 1



Figure 2

4.3 Loading the Magazine

1. Ensure the magazine is the proper type and caliber for the pistol.
2. Press down on the magazine follower with the cartridge case rim. Ensure the bullet is facing the front of the magazine.
3. Push the cartridge to the rear and under the magazine lips.
4. Repeat until the magazine holds the desired number of cartridges.

DO NOT ATTEMPT TO INSERT MORE CARTRIDGES THAN THE MAGAZINE'S DESIGNED CAPACITY.

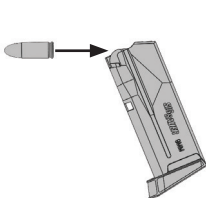


Figure 1



Figure 2



Figure 3

4.4 Loading the Pistol

1. Point pistol in a safe direction. Engage manual safety if so equipped.
2. Fully retract slide and lock slide to the rear by pushing up on slide catch lever (Figure 1, Item 1).
3. Visually and physically inspect chamber to ensure it is clear (Figure 2).
4. Inspect breech face and magazine well for any foreign debris (Figure 3).
5. Insert a loaded magazine pushing it up into grip module until it locks in place. You should hear an audible click (figure 4).
6. Release the slide by either:
 - a. Pressing down on the slide catch lever releasing the slide forward, chambering a cartridge (Figure 5, Item 1).
 - b. Slightly pull back on the slide (Figure 5, Item 2) and release it to chamber a cartridge.

Do not ride the slide forward. Failure to properly complete step 6-b may induce a stoppage.

4.4 Loading the Pistol -Continued

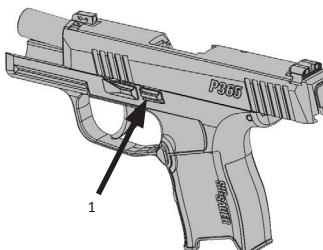


Figure 1

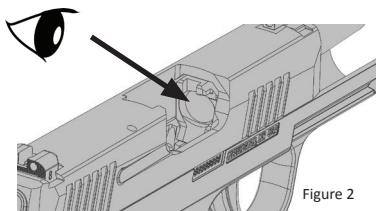


Figure 2

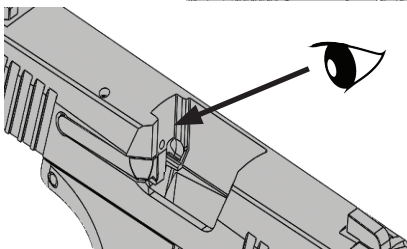


Figure 3

4.4 Loading the Pistol -Continued

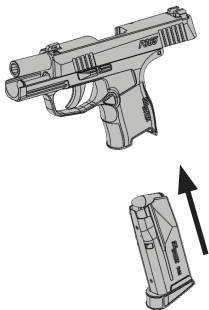


Figure 4

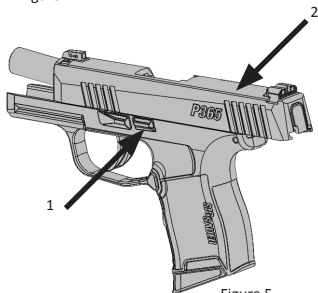


Figure 5



WARNING LOADED PISTOL

THE PISTOL IS NOW LOADED AND READY TO FIRE

4.5 Reloading the Pistol During Shooting

NOTE - When the last round in the magazine is expended, the slide will be locked to the rear by the slide catch lever.

1. Press the magazine catch (Figure 1, Item 1) to release the empty magazine.
2. Insert a loaded magazine pushing it up in to the magazine well until it locks in place. You should hear an audible click.
3. Release the slide by either:
 - a. Pressing down slide catch lever (Figure 2, Item 1).
 - b. Pulling back and releasing slide.

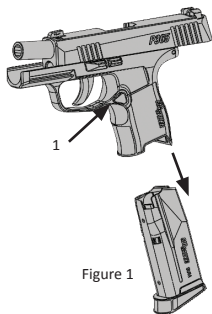


Figure 1

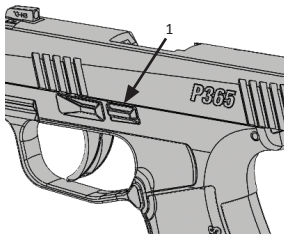


Figure 2



WARNING MUZZLE MANAGEMENT

Always make sure the muzzle is pointed in a safe direction!

A safe direction is defined as an area in which, if the firearm were to discharge, no property damage would occur and no personal physical injury would result.

Never attempt to load or unload any firearm inside a vehicle, building, or other confined space (except a properly constructed shooting range). Enclosed areas frequently offer no completely safe direction to point the firearm; if an accidental discharge occurs, there is great risk of bodily injury or property damage.

Before loading, always clean all grease and oil from the bore and chamber, and check to be certain that no obstruction is in the barrel. Any foreign matter in the barrel could result in a bulged or burst barrel or other damage to the firearm, and could cause serious injury to the shooter or to others.

5.0 Firing the Pistol



WARNING TRIGGER CONTROL

DO NOT TOUCH THE TRIGGER UNTIL YOU ARE ACTUALLY READY TO FIRE THE PISTOL

Keep the muzzle pointed in a safe direction and your finger off of the trigger and out of the trigger guard when cocking any firearm.

Never discharge any firearm with your finger, hand, face, or other part of your body over or adjacent to the ejection port, or in any position where you may be struck by reciprocating movement of the slide. Both the ejection of empty cartridge cases and the movement of the slide are part of the normal operating cycle of firearms, and pose no safety hazard to the shooter if the firearm is held in a normal grip and fired at arm's length.

Never allow other persons to stand beside you where they might be struck by an ejected cartridge case. The case is hot, and may be ejected with sufficient force to cause a burn, cut, or other injury. Wear safety glasses to protect eyes. Make certain there is a clear, unobstructed path for safe ejection of the fired case. Remember, the case may bounce off a hard object nearby and strike you or someone else.

5.0 Firing the Pistol-Continued

1. Acquire your target with a proper sight picture.
2. Disengage manual safety, if so equipped.
3. Press trigger to the rear to discharge cartridge.
4. Keep pistol aimed at target and continue to fire as required or until magazine is depleted of ammunition.
5. Engage manual safety if so equipped.
6. Remove magazine and clear/unload pistol (See Section 6.0).



WARNING COOK OFF



A cook-off occurs when a live cartridge in the chamber of a hot pistol detonates prematurely. Physical injury or death, and property damage may occur if the muzzle is not pointed in a safe direction.

1. Press magazine catch to remove magazine.
2. Retract slide and eject live cartridge immediately.
3. If you cannot remove cartridge within 10 seconds, **WAIT** 15 minutes keeping pistol pointed in a safe direction and magazine removed.
4. After 15 minutes, retract the slide to the rear and attempt to remove the live cartridge from the pistol.



WARNING STOP SHOOTING

If, while shooting, your firearm seizes up, binds, or “spits” powder/gas, or if a cartridge primer is punctured, or a cartridge case is bulged or ruptured, or if the report on firing does not sound quite right, **STOP SHOOTING IMMEDIATELY!** It may be dangerous to continue. **UNLOAD AND CLEAR THE FIREARM – DO NOT** try “one more shot.” Take the firearm and the ammunition to a gunsmith for examination.

5.1 Clearing a Stoppage



WARNING

STOPPAGES

A stoppage is defined as an interruption in the pistols cycle of operation that can be cleared by the application of immediate action. Immediate action is the prompt action taken by the user to correct the stoppage without attempting to discover the cause. It is important that the user apply immediate action instinctively to correct a stoppage especially in a self-defense situation.

SLIDE FORWARD, PISTOL FAILS TO FIRE.

1. Strike or tap bottom of magazine with palm of non-firing hand.
2. Fully retract slide and release it.
3. Acquire target and attempt to fire pistol.
4. If pistol still fails to fire after applying immediate action, refer to troubleshooting (See section 7.0).

SLIDE NOT FULLY SEATED, PISTOL FAILS TO FIRE.

1. Strike rear of slide with palm of non-firing hand to seat slide forward.
2. Press trigger and attempt to fire pistol.
3. If pistol still fails to fire after applying immediate action, refer to trouble shooting (Section 7.0).

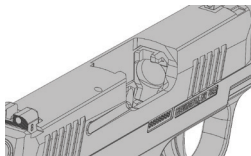
EXPENDED CARTRIDGE CASE STUCK IN EJECTION PORT, PISTOL FAILS TO FIRE.

1. Press magazine catch to remove magazine.
2. Retract slide and lock to rear with slide catch lever.
3. Visually inspect ejection port, chamber and bore. Remove any obstructions.
4. Insert a new loaded magazine.
5. Release slide by pressing slide catch lever or retracting and releasing slide.
6. Acquire target and attempt to fire pistol.

6.0 Unloading/Clearing the Pistol



WARNING UNLOAD/CLEAR



Removing cartridges from the magazine does not prevent the pistol from being fired! When there is a cartridge in the chamber, the cartridge will discharge if the trigger is pulled. It is absolutely essential for the user to know how to completely unload the pistol. "Completely" means emptying the magazine and removing a chambered cartridge.

PISTOL WILL FIRE WITH MAGAZINE EMPTY OR REMOVED



6.1 Unloading the Pistol-Magazine Empty (Slide locked to rear)

1. Keep the muzzle pointed in a safe direction.
2. Engage manual safety if so equipped.
3. Depress the magazine catch and remove the magazine (Figure 1, Item 1).
4. Visually and physically check the chamber to ensure the pistol is completely free of ammunition.
5. Depress the slide catch lever, releasing the slide fully forward (Figure 2, Item 1).

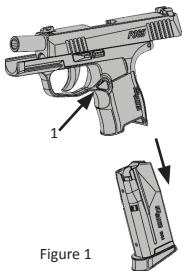


Figure 1

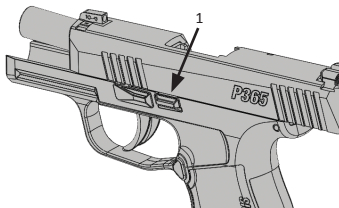


Figure 2

6.2 Unloading the Pistol-Magazine Loaded (Slide forward)

1. Keep muzzle pointed in a safe direction.
2. Engage manual safety if so equipped.
3. Depress magazine catch and remove magazine (Figure 1, Item 1).
4. Retract slide (observe ejection port for live cartridge ejection) and lock slide to rear by pushing up slide catch lever (Figure 2).
5. Visually and physically check chamber (Figure 3) to ensure pistol is completely free of ammunition.
6. Depress slide catch lever, releasing slide fully forward.
7. Empty magazine of remaining cartridges (Figure 4).

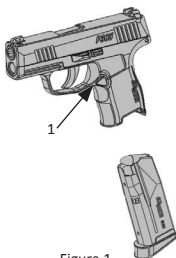


Figure 1

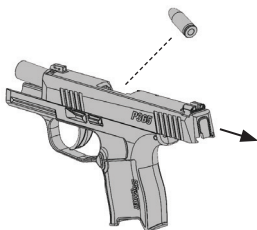


Figure 2

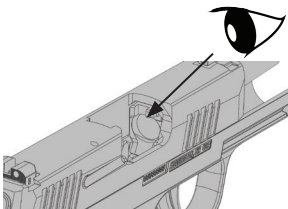


Figure 3

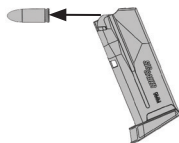


Figure 4

7.0 Troubleshooting Procedures

STOPPAGE	CAUSE	CORRECTION
FAILURE TO FEED		
No cartridge fed into chamber. Cartridge partially still in magazine.	Magazine not properly inserted or magazine is deformed or dirty	Correctly insert magazine or replace magazine
	Damaged/broken magazine spring	Replace magazine
FAILURE TO CHAMBER		
Cartridge is free from magazine but not fully seated into chamber.	Dirty chamber	Clean chamber
	Damaged ammunition	Replace ammunition
	Weak or broken recoil spring guide assembly	Return to SIG SAUER for repair
FAILURE TO FIRE		
Trigger is pressed but no detonation.	Faulty ammunition	Replace ammunition
	Slide not fully locked forward	Pull slide to rear and release
	Damaged/broken striker assembly	Return to SIG SAUER for repair.
FAILURE TO EXTRACT		
Expend case remains in chamber	Dirty chamber	Clean chamber/bore
	Broken extractor or extractor spring	Return to SIG SAUER for repair
FAILURE TO EJECT		
Expend case remains in ejection port	Damaged/broken ejector	Return to SIG SAUER for repair
	Relaxed grip/Shooter induced	Increase grip on pistol

7.1 Minimizing Stoppages

Stoppages can largely be avoided by proper maintenance of your pistol.

Cleaning and lubricating your pistol after each range session will reduce the chances of a stoppage in the cycle of operation due to dirt and residue buildup.

Perform maintenance if the firearm is exposed to extreme environmental conditions (rain, snow, freezing temperatures, etc).

Periodically inspect the pistol if it is stored for extended periods of time without use.

Most stoppages are directly related to the magazine. Perform maintenance of your magazines as well as the firearm.

A good practice is to mark the base plates of the magazines so you can identify a magazine that causes stoppages.

8.0 Maintenance



WARNING UNLOAD/CLEAR



PRIOR TO PERFORMING ANY MAINTENANCE ALWAYS UNLOAD AND CLEAR THE FIREARM. REFER TO SECTION 6.0 UNLOADING/CLEARING THE PISTOL . DO NOT KEEP LIVE AMMUNITION IN THE WORK AREA. FAILURE TO ENSURE THE FIREARM IS UNLOADED/ CLEAR COULD RESULT IN UNINTENTIONAL DISCHARGE CAUSING SERIOUS INJURY OR DEATH OR PROPERTY DAMAGE.

8.1 Disassembly



WARNING DISASSEMBLY



SLIDE IS UNDER SPRING TENSION. MAINTAIN POSITIVE CONTROL OF SLIDE ASSEMBLY DURING REMOVAL TO PREVENT DAMAGE OR INJURY. WEAR EYE PROTECTION.

1. Unload /clear pistol (see section 6.0).
2. Retract the slide and push up on slide catch lever to lock slide to the rear (Figure 1, Item 1).
3. Rotate takedown lever clockwise until it stops (Figure 2, Item 1).

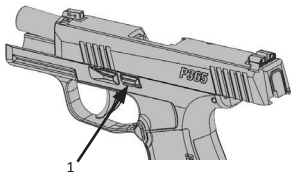


Figure 1

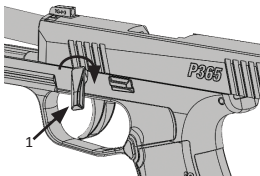


Figure 2

8.1 Disassembly - Continued

4. Pull slide slightly rearward to disengage slide catch lever, then pull slide forward off the receiver.

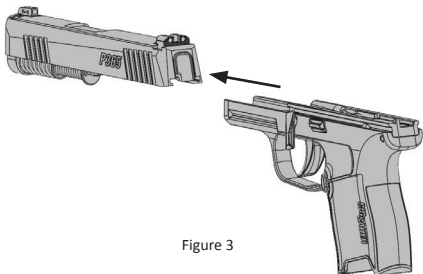


Figure 3

5. Push recoil spring guide forward slightly to release it from the barrel lug.

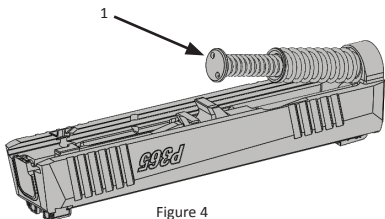


Figure 4

8.1 Disassembly - Continued

6. Grasp the barrel lug and lift the barrel from the slide (Figure 5).

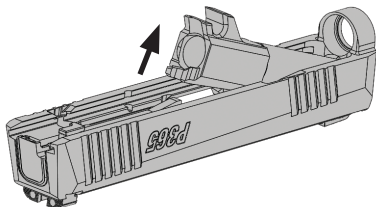


Figure 5

STOP

NO FURTHER DISASSEMBLY OF THE P365 PISTOL IS AUTHORIZED.

8.2 Magazine Disassembly



WARNING DISASSEMBLY



The magazine spring is compressed in the magazine tube. Use caution when disassembling magazine. Maintain control of the spring and insert when removing the floorplate. Wear eye protection.

8.2 Magazine Disassembly - Continued

10 Round flat floorplate and extended floorplate magazine

1. Invert magazine.
2. Using a round tool, press in on the insert stud (Figure 1, Item 1) until it is free from the floorplate (Figure 1, Item 2).

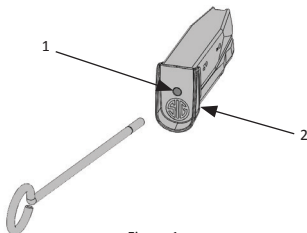


Figure 1

3. Slide floorplate (Figure 2, Item 1) from magazine tube (Figure 2, Item 2). Maintain control of the spring loaded insert.

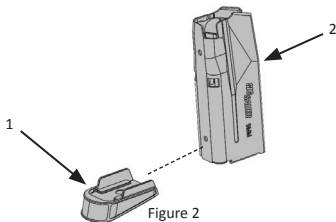


Figure 2

8.2 Magazine Disassembly - Continued

4. Remove the insert (Figure 3, Item 4), magazine spring (Figure 3, Item 3) and follower (Figure 3, Item 2) from the magazine tube (Figure 3, Item 1).

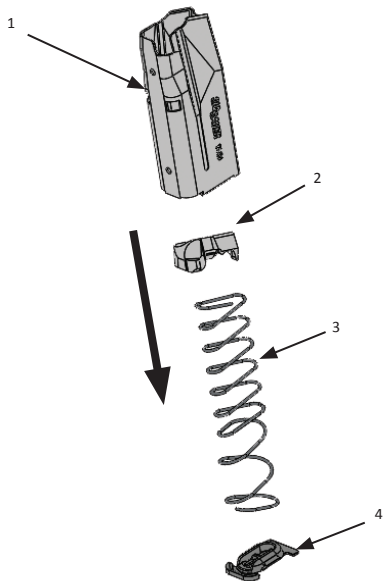


Figure 3

8.2 Magazine Disassembly - Continued

12 Round Extended Magazine

1. Using a round tool, press in on the insert stud (Figure 1, Item 2) until it is free from the floorplate retainer (Figure 1, Item 1).
2. Slide the floorplate retainer from the floorplate.
3. Remaining disassembly is the same as the standard magazine.

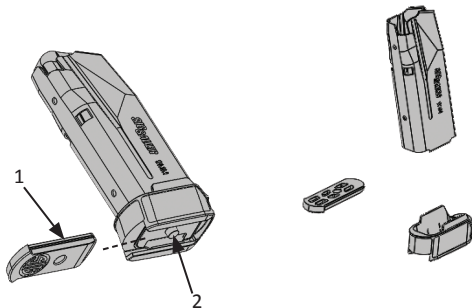


Figure 1

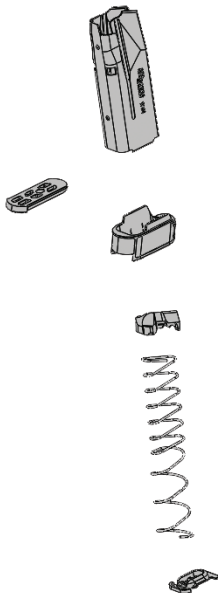


Figure 2

8.3 Cleaning/Lubrication of the P365 Pistol



WARNING CLEANING



THE ONLY CLEANING AND LUBRICATION PRODUCTS AUTHORIZED FOR USE ON SIG SAUER PRODUCTS ARE THOSE SPECIFICALLY MANUFACTURED FOR USE ON FIREARMS. USING OTHER CHEMICALS CAN BE HARMFUL TO THE FUNCTION AND FINISH OF THE FIREARM.

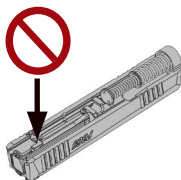
READ AND FOLLOW THE MANUFACTURER'S WARNINGS BEFORE USING SOLVENTS OR CLEANERS. WEAR EYE PROTECTION. SOME FIREARM SOLVENTS CAN CAUSE HARMFUL VAPORS IF USED IN A NON -VENTILATED AREA.

READ ALL WARNINGS AND FOLLOW THE MANUFACTURER'S INSTRUCTIONS BEFORE USING THESE PRODUCTS. WEAR PROPER PROTECTIVE EQUIPMENT IF INSTRUCTED TO DO SO.

NEVER CLEAN THE BARREL FROM THE MUZZLE END; DO NOT USE A STEEL WIRE BRUSH AS IT CAN DAMAGE THE SMOOTH SURFACE OF THE BARREL. USE A SUITABLE CLEANING ROD AND A BRONZE OR NYLON BRUSH OF THE CORRECT CALIBER.

CAUTION

LUBRICATION



DO NOT LUBRICATE THE STRIKER OR ALLOW LUBRICANT TO FLOW INTO THE STRIKER CHANNEL OF THE SLIDE. A FAILURE TO FIRE MAY RESULT DUE TO A LIGHT STRIKE TO THE CARTRIDGE.

8.3 Cleaning/Lubrication-Continued

MATERIALS REQUIRED

- Cleaning patches
- Rag, Wiping
- Bore brush of the proper caliber
- Cleaning rod
- CLP (Cleaning, Lubricant, Protective)
- LAW (Lubricant, Arctic Weather) when applicable
- Brush, Cleaning

The following instructions are for normal environmental conditions. Clean and lubricate before or after every day the pistol is fired or at a minimum of every 500 rounds.

SLIDE ASSEMBLY

1. Remove all of the old lubricant before you reapply.
2. Clean the slide assembly with a cloth. A soft brush and CLP can be used to clean excessive dirt and carbon buildup. Ensure the extractor, rail slots and breech face are free of dirt and residue.
3. Apply a light coat of CLP to the frame rail slots of the slide.
4. Lightly oil all external parts.
5. Do not lubricate the striker assembly or allow lubricant to flow into the striker channel.

BARREL

1. Soak a patch with CLP and push it through the bore from the chamber end and out past the muzzle.
2. Allow the CLP to soak for a while to loosen residue and soften carbon deposits.
3. Wipe the exterior of the barrel with a cloth soaked in CLP.
4. Repeat step #1.
5. Use the bore brush and a cleaning rod to scrub heavy deposits from the bore.
6. Repeat step #1.
7. Push dry patches through the bore until they come out clean.
8. Clean residue from feed ramp with a soft brush and CLP.
9. Lightly oil bore and chamber if the pistol is to be stored for a period of time.
10. Always remove any lubricant from the bore prior to firing the pistol

8.3 Cleaning/Lubrication-Continued

RECOIL SPRING GUIDE ASSEMBLY

The P365 recoil spring guide assembly is not to be disassembled. It is serviced as a single unit. It should be replaced at 2500 round intervals.

1. Clean the recoil spring guide assembly with CLP and a soft brush.
2. After cleaning, apply a light coat of CLP.

FRAME/GRIP MODULE ASSEMBLY

1. Wipe the frame and grip module assembly with a soft cloth.
2. Use cotton swabs to clean hard to reach areas. Pay special attention to the frame rails, takedown lever and slide catch lever.
3. Lubricate the frame rails with a light coat of CLP.
4. Apply CLP to accessible functioning parts.
5. Clean the magazine well of any dirt, dust or residue with a soft cloth.

MAGAZINE

1. Wipe the magazine tube and follower with a cloth. Clean the magazine tube and follower with a soft brush and CLP.
2. Use a cloth to clean the magazine spring, floorplate, and base plate.
3. Apply a light coat of CLP to the spring and magazine tube.

8.4 Pistol Assembly

1. Insert the barrel (Figure 1, Item 2) into the slide (Figure 1, Item 1)

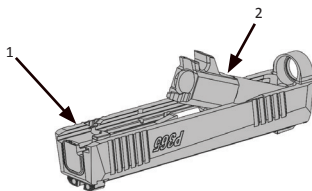


Figure 1



WARNING ASSEMBLY



The recoil spring guide assembly is under spring tension. Use caution when installing to prevent damage to pistol or injury. Wear eye protection.

2. Insert the larger outer spring of the recoil spring guide assembly (Figure 2, Item 2) into the slide (Figure 2, Item 1). Seat the spring guide head (Figure 3, Item 1) centered on the barrel lug (Figure 3, Item 2).

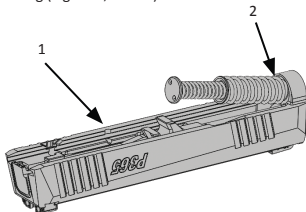


Figure 2

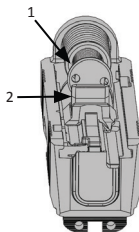


Figure 3

8.4 Pistol Assembly - Continued

NOTE: Before attempting step 3, the slide catch lever may need to be raised initially to allow rotation of the takedown lever.

3. Grasp the receiver/grip module with your right hand and push the takedown lever (Figure 4, Item 3) clockwise with your thumb until it stops. This will drop the slide catch lever (Figure 4, Item 2) allowing you to push the slide onto the receiver.

NOTE: Before you attempt step 4, ensure the safety lever is pushed down so as not to interfere with slide installation.

4. Push the slide on to the receiver rails until the slide stops at the fully retracted position. Release your thumb pressure from the takedown lever.

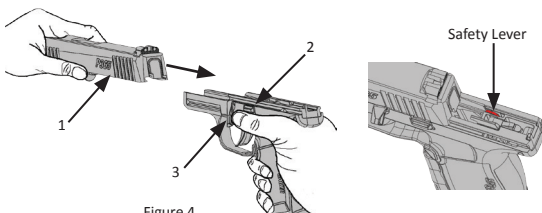


Figure 4

5. Lock the slide in place by pushing up on the slide catch lever (Figure 5, Item 1).

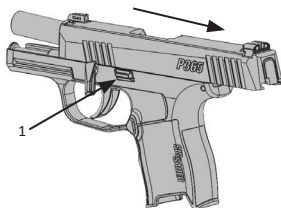


Figure 5

8.4 Pistol Assembly - Continued

6. Rotate the takedown lever (Figure 6, Item 1) counter-clockwise until it stops.

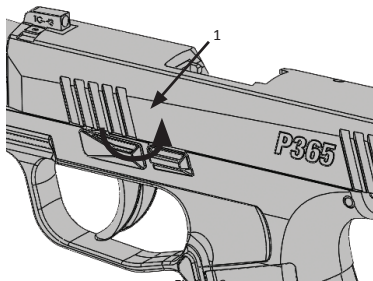


Figure 6

7. Press down on the slide catch lever to release the slide fully forward.
8. Conduct a safety/function check (See section 9.0).

8.5 Magazine Assembly



WARNING ASSEMBLY



The magazine spring must be compressed to assemble the magazine. Use caution when assembling magazine. Failure to maintain control of spring and insert when installing the floorplate could result in injury or lost or damaged parts. Wear eye protection.

8.5 Magazine Assembly - Continued

10 Round Magazines

1. Install the follower (Figure 1, Item 2) to the magazine spring (Figure 1, Item 3).
2. Install the insert (Figure 1, Item 4) to the magazine spring.
3. Insert the follower into the magazine tube (Figure 1, Item 1) and compress the spring.
4. Depress the insert and slide floorplate (Figure 2, Item 1) onto magazine tube until the stud on the insert snaps into the floorplate.

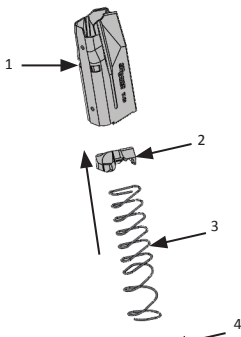


Figure 1

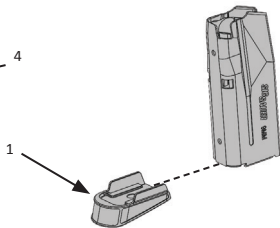


Figure 2

8.5 Magazine Assembly - Continued

Optional 12 Round Magazine

1. Install the follower to the magazine spring.
2. Install the insert to the magazine spring.
3. Insert the follower into the magazine tube and compress the spring.
4. Push the floorplate onto magazine tube (Figure 1, Item 2).
5. Slide the floorplate retainer (Figure 1, Item 1) into floorplate until stud of insert snaps into place, securing the floorplate to the magazine tube.

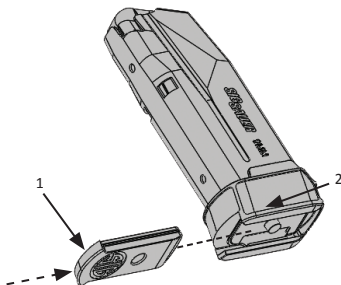


Figure 1

9.0 Safety/Function Check



WARNING

SAFETY/FUNCTION CHECK

The safety/function check must be performed on the assembled pistol to verify proper function. It should be performed after the completion of repairs and after each cleaning and assembly of the pistol prior to placing the pistol back into service.

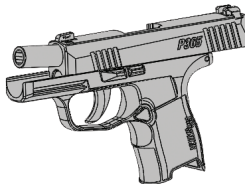
You must also conduct a safety/function check should the pistol suffer a fall, impact to or from another object, or any other incident which might suggest the possibility of the firearm being damaged.

Should the P365 fail any of the procedures associated with the safety/function test, contact SIG SAUER customer service (603) 610-3000 Ext.1



WARNING

UNLOADED/CLEAR



The safety/function check requires pressing of the trigger. You **MUST** unload and clear the firearm prior to performing this check. Verify the magazine is removed. Visually and physically confirm the pistol is unloaded and cleared before attempting this safety/function check. Failure to ensure the firearm is unloaded and cleared could result in unintentional discharge, causing severe injury or death to yourself or others, or damage to property.

9.0 Safety/Function Check - Continued

1. Unload/Clear pistol (Refer to Section 6.0).
2. Insert an empty magazine (Figure 1, Item 3) into the magazine well. You should hear an audible click and the magazine catch (Figure 1, Item 4) should hold the magazine in place.
3. Grasp the slide (Figure 1, Item 2) and pull completely to the rear. Follower of the magazine should push up slide catch lever (Figure 1, Item 1), locking the slide to the rear.
4. Press the magazine catch (Figure 1, Item 4). Magazine must fall free of pistol under its own weight.
5. Press slide catch lever (Figure 1, Item 1) to release slide to forward position.

IF PISTOL IS NOT EQUIPPED WITH A MANUAL SAFETY, SKIP TO STEP 9

6. If pistol is equipped with manual safety, push up on manual safety lever (Figure 1, Item 6) to engage safety.
7. With pistol pointed in a safe direction, press the trigger (Figure 1, Item 5). Striker should **NOT** be released. Release the trigger.
8. Press down on manual safety lever (Figure 1, Item 6) to disengage safety.
9. Press trigger (Figure 1, Item 5) to rear and **HOLD**. The striker should release and you should hear and feel a loud audible click.
10. With trigger (Figure 1, Item 5) still pressed to rear, pull slide completely to the rear and release.
11. Release trigger. A light audible click should be heard and felt as the striker resets.
12. Press trigger. The striker should release and you should hear and feel a loud audible click.

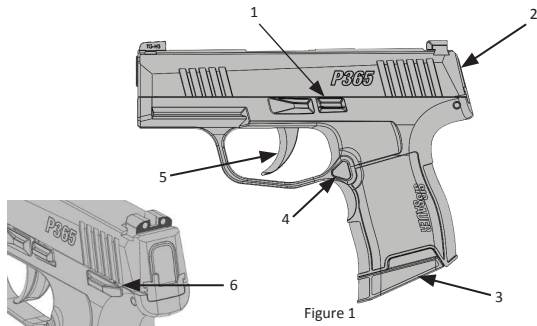


Figure 1

9.1 Magazine Catch Reversal



WARNING UNLOADED/CLEAR



You **MUST** unload and clear the firearm prior to performing this procedure. Verify the magazine is removed. Visually and physically confirm the pistol is unloaded and cleared before attempting this procedure. Failure to ensure the firearm is unloaded and cleared could result in unintentional discharge, causing severe injury or death to yourself or others, or damage to property.

THIS PROCEDURE CAN BE PERFORMED WITH OR WITHOUT THE SLIDE REMOVED FROM THE PISTOL.

1. Unload/Clear pistol (Refer to Section 6.0).
2. Press the magazine catch (Figure 1, Item 1) until the opposite side of the catch protrudes from the grip module. You should see a small hole in the back of the catch.
3. Press the end of a small round pin such as a paper clip, into the hole of the magazine catch (Figure 2). This will release the magazine catch stop (Figure 2, Item 1).
4. Work the magazine catch stop (Figure 2, Item 1) out of the magazine catch with the pin using a back and forth motion.

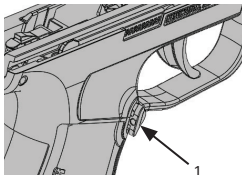


Figure 1

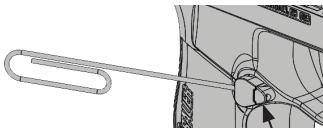


Figure 2

9.1 Magazine Catch Reversal-Continued

5. Remove the magazine catch stop (Figure 3, Item 1), magazine catch (Figure 3, Item 3) and the magazine catch spring (Figure 3, Item 2) from the grip module.

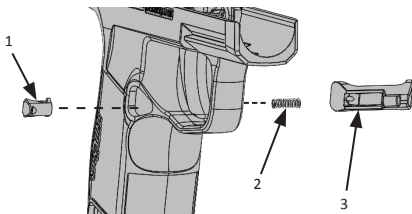


Figure 3

Holding the pistol with the muzzle facing downward will aid in keeping the magazine catch and spring in place for ease of installation.

6. Insert the magazine catch (Figure 4, Item 1) and the spring (Figure 4, Item 2) into the desired side of the grip module and completely depress the magazine catch.
7. Insert the magazine catch stop (Figure 4, Item 3) into the magazine catch until it snaps into place. Release the magazine catch.

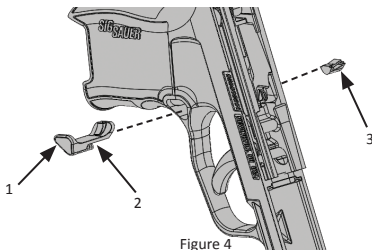


Figure 4

10.0 Sights



WARNING TRITIUM SIGHTS



Your SIG SAUER pistol may come equipped with sights that contain radioactive material for illumination during low light conditions or hours of darkness. The sights are marked with the letters "SIG" and "H3". The radiation source is Hydrogen-3 (H3), commonly known as tritium. The activity level of tritium in SIG SAUER night sights range from 12 mCi (millicuries) to 30 mCi. The operational temperature range of SIG SAUER tritium sights is -30C/-22F to +60C/140F. The beta radiation emitted by tritium is only a hazard if the tritium vial is broken and is ingested or inhaled by humans. The body does not easily retain hydrogen or tritium as a gas. However, the oxide HTO, which is formed by the burning of tritium is 10,000 times more hazardous. For this reason great care should be taken to avoid flame in the presence of damaged tritium sights. Disposal of tritium sights must be performed in a controlled manner. If you suspect that the sight containing a tritium vial has broken, **DO NOT ATTEMPT TO DISASSEMBLE THE SIGHT**. Follow these instructions.

Damaged Sights Only (sights removed from firearm):

Place damaged sights in a small zip lock bag and label it "**Damaged Tritium Sight DO NOT OPEN**". Place the zip lock bag in a shipping envelope marked "NIGHT SIGHT FOR DISPOSAL" and send to :

SIG SAUER, Inc.
357 Sig Sauer Drive
Jacksonville, AR 72076

Slide with Damaged Sights:

Call customer service at (603) 610-3000 Ext.1 for instructions and return authorization.



WARNING DO NOT DISCARD DAMAGED TRITIUM SIGHTS IN THE TRASH



After contact with a suspected damaged tritium sight, wash your hands carefully with soap and water. Do not handle damaged sights if you have open skin cuts or abrasions. Do not eat, drink, smoke or apply cosmetics in the presence of a defective sight vial.

10.1 Sight Adjustments

The SIG SAUER P365 pistol is equipped with drift adjustable fixed sights which have proven their worth under severe conditions. The sights consist of a rear sight and a front sight blade, designed and dimensioned to ensure rapid target acquisition even when visibility is poor.



WARNING UNLOADED/CLEAR



SIGHT ADJUSTMENTS SHOULD ONLY BE PERFORMED ON AN UNLOADED/CLEARED FIREARM.

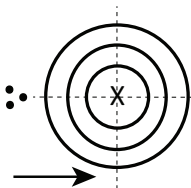
You **MUST** unload and clear the firearm prior to adjusting sights (Refer to Section 6.0). Verify the magazine is removed. Visually and physically confirm the pistol is unloaded and cleared before attempting this procedure. Failure to ensure the firearm is unloaded and cleared could result in unintentional discharge, causing injury or death to yourself or others, or damage to property.

CAUTION

SIGHTS

CARE MUST BE TAKEN WHEN MAKING ADJUSTMENTS TO FIXED SIGHTS. IF YOU ARE UNSURE OF YOUR ABILITY TO PROPERLY ADJUST THE FIXED SIGHTS, TAKE THE PISTOL TO A GUNSMITH OR CERTIFIED SIG SAUER ARMORER. FAILURE TO PROPERLY ADJUST THE SIGHTS ON YOUR P365 PISTOL MAY RESULT IN DAMAGE TO THE SIGHT OR THE PISTOL.

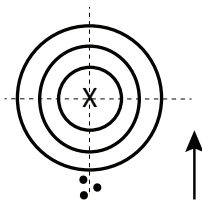
10.2 Windage (Left/Right) Adjustments



Change windage by moving the rear sight either to the left or right in its dovetail.

When you do this, follow the rear sight rule: Move the rear sight in the direction you want the group to go. Moving the rear sight 0.016 in. in the dovetail changes the point of impact by approximately 3" at 25 yards.

10.3 Elevation (Up/Down) Adjustments



There are different height combinations available for the front and rear sights. The sights are numbered according to their height. You can change elevation by changing either the rear or front sight. It's easier if you change the rear sight first. There are six rear sight heights available. Each rear sight number change will move the impact of the bullet approximately 2" at 25 yards. There are five front sight heights available. Each front sight number change will move the impact of the bullet approximately 1" at 25 yards.

When changing sights, remember this rule: NUMBERS UP, GROUPS UP; NUMBERS DOWN, GROUPS DOWN. This is true for both front & rear sights.

11.0 Storage and Transportation

11.1 Storage



WARNING UNLOADED/CLEAR



You **MUST** unload and clear the firearm prior to storing the pistol (Refer to Section 6.0). Verify the magazine is removed. Visually and physically confirm the pistol is unloaded and cleared before storing. Failure to ensure the firearm is unloaded and cleared could result in unintentional discharge, causing injury or death to yourself or others, or damage to property.

Certain states have specific regulations that are required to be printed in the operator manuals. Those state by state regulations and warnings are listed in Section 1.0 of this manual.

Never place or store any firearm in such a manner that it may be dislodged. Firearms should always be stored securely and unloaded, away from children and other unauthorized users. Use the locking device originally supplied with this firearm for storage. The use of a locking device or safety lock is only one aspect of responsible firearms storage. For increased safety, firearms should be stored unloaded and locked in a location that is both separate from their ammunition and inaccessible to children and any other unauthorized person.

Short Term Storage (90 days or less)

1. Ensure the chamber and magazine do not contain live ammunition.
2. Clean the bore and chamber.
3. Apply a light coat of CLP to the chamber and bore.
4. Apply a light coat of CLP to all other metal surfaces for corrosion protection.

Long Term Storage (90 days or longer).

1. Ensure the pistol is thoroughly cleaned.
2. Apply a heavy coat of CLP to the chamber and bore.
3. Apply a heavy coat of CLP to all other metal surfaces for corrosion protection.
4. Wrap the firearm with a waterproof material (MIL-B-121 or similar).
5. Place the firearm in a corrosion resistant barrier bag (MIL-DTL-117 or similar).

11.2 Transporting Firearms



You **MUST** unload and clear the firearm prior to transporting the firearm (Refer to Section 6.0). Verify the magazine is removed. Visually and physically confirm the pistol is unloaded and cleared before transporting. Failure to ensure the firearm is unloaded and cleared could result in unintentional discharge, causing injury or death to yourself or others, or damage to property.

IT IS YOUR RESPONSIBILITY TO FAMILIARIZE YOURSELF WITH THE LAWS OF ANY STATE YOU ARE PLANNING TO TRAVEL THROUGH WITH YOUR FIREARM.

When transporting your firearm to and from shooting activities, keep it unloaded for your safety and for the safety of others. When storing your firearm for transportation, keep it separated from ammunition, under lock and key if possible, and out of the reach of children and other inexperienced or unauthorized persons.

If transporting the firearm in a vehicle, ensure it is secured within the confines of the vehicle. Should the vehicle become involved in an accident, you do not want the firearm to become dislodged and move about the interior of the vehicle or be ejected from the vehicle.

12.0 Service and Parts Policy

12.1 Parts Policy



WARNING PURCHASING PARTS

IMPROPER FITTING OF PARTS MAY RESULT IN A DANGEROUS MALFUNCTION, DAMAGE TO THE FIREARM, AND SERIOUS INJURY TO THE SHOOTER AND OTHER PERSONS.

It is the purchaser's responsibility to be absolutely certain that any parts ordered from the factory are correctly fitted and installed. Firearms are complicated mechanisms. The purchaser and installer of parts must accept full responsibility for the correct adjustment and functioning of the firearm after such installation. **PARTS MUST FIT CORRECTLY**

Our Service Department maintains a full complement of replacement parts. Even though most gunsmiths have the knowledge, training, and the ability to make necessary repairs to your firearm, the skill and workmanship of any particular gunsmith is totally beyond our control.

Should your firearm ever require service, we strongly recommend that you return it to SIG SAUER (see section 12.3 "Shipping Firearms for Repair"). A firearm is a precision instrument and some replacement parts will require individual fitting to ensure correct operation. A wrong part, improper fitting, or incorrect mechanical adjustment may result in an unsafe condition or dangerous malfunction, damage to the firearm, or cause possible serious injury to the shooter or others.

IF ANY PART IS ORDERED WITHOUT RETURNING THE FIREARM TO SIG SAUER, the customer bears full responsibility for ensuring that the part supplied is correct for their particular firearm and is properly installed and fitted by a qualified gunsmith.

SIG SAUER CANNOT BE RESPONSIBLE FOR THE FUNCTIONING OF ANY FIREARM IN WHICH REPLACEMENT PARTS ARE INSTALLED BY OTHERS.

In the event you want to order parts for your firearm, contact Customer Service at (603) 610-3000 ext. 1.

Have available the serial number of your firearm and the part diagram number for the part(s) you wish to order. A parts list and diagram of the pistol is provided in section 13.0.

12.2 Service Policy

If you have questions concerning the performance or servicing of your firearm, please write or call:

SIG SAUER, Inc.
Attention: Customer Service
18 Industrial Drive, Exeter, NH 03833
Phone: (603) 610-3000 ext. 1
Fax: (603) 766-7002

IF YOU DO NOT UNDERSTAND THE INSTRUCTIONS FOR OPERATING YOUR PISTOL, IT IS YOUR RESPONSIBILITY TO CALL OUR CUSTOMER SERVICE DEPARTMENT AT (603) 610-3000 EXT. 1 BEFORE USING YOUR FIREARM.

12.3 Shipping Firearms for Repair

In the event you need to return your firearm to the SIG SAUER Service Department, here's what to do:

1. First contact Customer Service at (603) 610-3000 ext. 1 for an RMA number, which will allow SIG SAUER to track the status of your return from its receipt at SIG SAUER through its return to you. Please do not send your firearm until you obtain an RMA number.
2. Make sure that the chamber and magazine(s) are unloaded and that no ammunition is included with your returned firearm.
3. Package the firearm securely to prevent damage. Enclose a letter that includes your name, street address, daytime phone number, model and serial number, and a detailed description of the problem you have experienced or the work you want performed.

With the exception of extra magazines, do not include any other accessories such as scopes or mounts.

12.3 Shipping Firearms for Repair - Cont'd

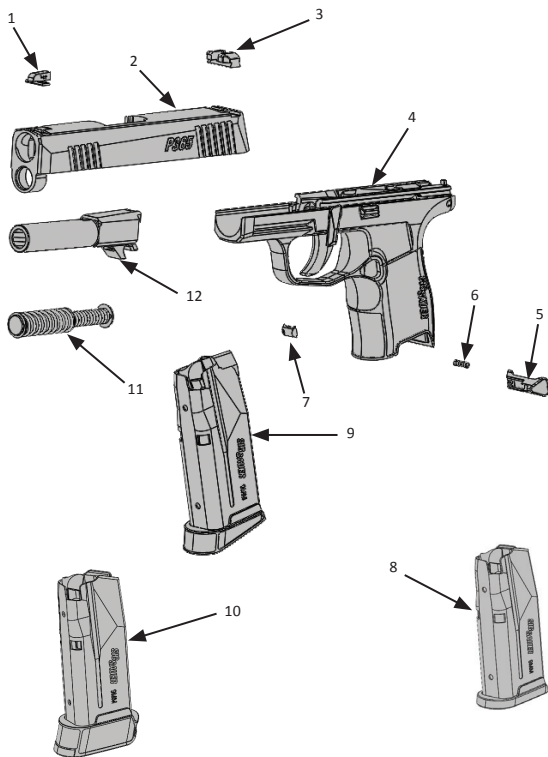
4. Generally, an individual may ship firearms to the manufacturer for repair or service. Some states and localities, however, prohibit this. If you live in such an area, the firearms must be shipped by and returned to a federally licensed firearms dealer.
5. Federal law prohibits persons who do not possess a Federal Firearms License from shipping a firearm via the U.S. Postal Service. (Note: any shipment of firearms outside U.S. borders is subject to the export laws of the United States and to the valid laws of the specific country, which you must strictly follow; prior to exporting any firearm you should seek legal counsel.)
6. SIG SAUER is not responsible for any firearm until it is received, nor for damage incurred during shipment.
7. Ship your firearms insured and prepaid (we do not accept collect shipments) to:

SIG SAUER, Inc.
Attention: Service Department
18 Industrial Drive Exeter, NH 03833

Don't forget to write your RMA number on the package.

**A copy of this instruction manual should always accompany this pistol
and be transferred with it upon change of ownership.**

13.0 P365 Parts Diagram



13.1 P365 Parts Table

P365 Parts Description	
1	Front Sight
2	Slide Assembly
3	Rear Sight
4	Receiver/Grip Module
5	Magazine Catch
6	Spring, Magazine Catch
7	Stop, Magazine Catch
8	Magazine, 10 rd Flush
9	Magazine, 10 rd Extended
10	Magazine, 12 rd (optional)
11	Recoil Spring Guide Assembly
12	Barrel

14.0 Technical Specifications

As a result of continuous improvement, the design and specification of this product is subject to change without notice. These specifications represent a new firearm. As parts break-in, some specifications may change due to wear.

The following information applies to all P365 models.

- Striker fired system.
- Left or right hand operation (magazine catch repositions to either side, optional ambidextrous manual safety).
- Glass reinforced grip module with integral accessory rail.
- Grip modules feature stippled gripping surface for positive control.
- Solid slide of high-strength stainless steel with front and rear cocking serrations.
- X- Ray 3 Night Sights, or optional high contrast sights, and SIGLITE™ Night Sights in different heights.

14.0 Technical Specifications

Caliber	9x19
Length	5.8 in./148mm
Height	4.3 in./109mm
Width	1.00 in./25.4mm
Barrel length	3.1/78.5mm
Rifling twist	1:10
Rifling grooves	6 RH
Sight radius	4.9 in./124mm
Weight (no magazine)	15.7 oz/445.6g
Weight (with 10 round flush magazine)	17.8oz./0.5kg
Magazine weight, 10 round flush (empty)	2.1oz/60.7g
Magazine weight, 10 round ext. (empty)	2.1 oz/60.7g
Magazine weight, 12 round (empty)	2.5 oz/72.4 g
Trigger pull	5-7 lbs/22-31 N

*For manual safety models add 0.5oz to weight.

SIG SAUER® Limited Lifetime Firearms Warranty

SIG SAUER warrants that the enclosed firearm was originally manufactured free of defects in material, workmanship and mechanical function. For the lifetime of the original purchaser, SIG SAUER agrees to correct any defect in the firearm for the original purchaser by repair, adjustment or replacement, at SIG SAUER's option, with the same or comparable quality components (or by replacing the firearms at SIG SAUER's option); provided, however, that the firearm is returned unloaded and freight prepaid to:

SIG SAUER
18 Industrial Drive
Exeter, NH 03833

This limited warranty is null and void if the firearm has been misused, damaged (by accident or otherwise), fired with handloaded, reloaded or improper ammunition, fired with an obstruction in the barrel, damaged through failure to provide reasonable and necessary maintenance as described in the manual accompanying the firearm, or if unauthorized repair or any alteration, including of a cosmetic nature, has been performed on the firearm. This limited warranty does not apply to normal wear and tear of any parts. Subject to the foregoing, this limited warranty confers the right to have the covered firearm or its parts repaired, adjusted or replaced exclusively upon the original purchaser, which right is not transferable to any other person. No implied warranties of any kind are made herein and this warranty does not apply to any accessory items attached or appurtenant to the firearm. In no event shall SIG SAUER be liable for any incidental or consequential damages arising from or in connection with this limited warranty.

Notes:

[illegible]



www.sigsauer.com

**FOR PRODUCT SERVICE ON THIS MODEL PLEASE
CALL (603) 610-3000 EXT.1**

72 Pease Boulevard, Newington, NH 03801 USA