

The SIG SAUER® P250 Sight Tool will work on the P250 series of pistols. This tool facilitates windage adjustment, removal and installation of the P250 front sight for all caliber and slide configurations. Different front sight heights are available for elevation adjustments.

This tool is not for use with the P250 rear sight. The P250 rear sight is not drift adjustable – all windage adjustments take place with the front sight. The P250 rear sight can be replaced to accommodate elevations adjustments outside the range of front sight replacement. See the P250 Operators Manual that shipped with your pistol for more information.

WARNING: Sight manipulations should ONLY be performed on an unloaded firearm. Serious injury or death could occur if sight manipulation is attempted on a loaded firearm.

INSTRUCTIONS FOR USE

To adjust front sight:

1. Center adjustment head above the sight tool window.
2. Install the slide on the locking plate through the front side of the tool.
3. Push the slide inward until the back of the spring box makes contact with the spring box cutout in the tool.
4. Depending upon the direction of desired sight adjustment, move the slide right or left until it bears against the slide rest (rounded face above the angled surface of the spring box cutout) and tighten the locking plate screw.
5. Turn the handle to adjust the front sight in the desired direction.

To install front sight:

Note: Sight replacement should only be performed by a certified armorer or someone with the proper training.

1. Install the front sight from the left side of the slide, as viewed from the rear (“shooters perspective”).
2. Proper alignment of the sight in the slide dovetail is required to prevent sight damage during installation. SIG SAUER recommends using a small amount of lubrication in the slide dovetail to ease installation. Seat the sight base in the slide dovetail by lightly tapping the sight with a small hammer before inserting in the sight tool.
3. Follow steps 3 thru 5 “front sight adjustment”. Ensure the adjustment head is correctly aligned with the front sight prior to fully seating the slide in the sight tool.

Maintenance: There are no special lubrication or maintenance steps for this product. Oil impregnated bronze bushings have been incorporated at both sides of the tool resulting in less vertical play, increasing the smoothness of operation, and eliminating the need for oiling both ends of the shaft prior to each use.

SIG SAUER® LIMITED LIFETIME WARRANTY

SIG SAUER® warrants that the enclosed accessory was originally manufactured free of defects in material, workmanship and mechanical function. For the lifetime of the original purchaser, SIG SAUER agrees to correct any defect in the accessory for the original purchaser by repair, adjustment or replacement, at SIG SAUER's option, with the same or comparable quality components (or by replacing the accessory at SIG SAUER's option); provided, however, that the accessory is returned freight prepaid to SIG SAUER at 18 Industrial Drive, Exeter, NH 03833.

This limited warranty is null and void if the accessory has been misused, damaged (by accident or otherwise), or if unauthorized repair or any alteration, including of a cosmetic nature, has been performed on the accessory. This limited warranty does not apply to normal wear and tear of any parts.

Subject to the foregoing, this limited warranty confers the right to have the covered accessory or its parts repaired, adjusted or replaced exclusively upon the original purchaser, which right is not transferable to any other person. No implied warranties of any kind are made herein and this warranty does not apply to any accessory items attached or appurtenant to the accessory. In no event shall SIG SAUER be liable for incidental or consequential damages arising from or in connection with this limited warranty.

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